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**Wang et al.**

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(54) **LIGHT DIRECTING FILM**

(71) Applicant: **UBRIGHT OPTRONICS CORPORATION**, Dasi Town, Taoyuan County (TW)

(72) Inventors: **Kong-Hua Wang**, Taoyuan County (TW); **Ching-An Yang**, Taoyuan County (TW); **Han-Tsung Pan**, Taoyuan County (TW)

(73) Assignee: **UBright Optonics Corporation**, Taoyuan (TW)

(\*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

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(22) Filed: **Jun. 2, 2015**

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US 2015/0260997 A1 Sep. 17, 2015

**Related U.S. Application Data**

(63) Continuation-in-part of application No. 14/010,478, filed on Aug. 26, 2013, now abandoned, which is a continuation of application No. 12/590,855, filed on Nov. 12, 2009, now Pat. No. 8,517,573, which is a continuation of application No. 11/450,145, filed on Jun. 9, 2006, now Pat. No. 7,618,164.

(60) Provisional application No. 60/689,650, filed on Jun. 9, 2005.

(51) **Int. Cl.**

**G02B 27/12** (2006.01)  
**F21V 5/02** (2006.01)  
**G02B 5/04** (2006.01)  
**F21V 8/00** (2006.01)  
**G02B 5/02** (2006.01)  
**G02F 1/1335** (2006.01)

(52) **U.S. Cl.**

CPC ..... **G02B 27/126** (2013.01); **G02B 5/0231** (2013.01); **G02B 5/0278** (2013.01); **G02B 5/045** (2013.01); **G02B 6/0053** (2013.01); **G02F 1/133606** (2013.01)

(58) **Field of Classification Search**

CPC .. **G02B 27/123**; **G02B 27/126**; **G02B 5/0221**; **G02B 5/0231**; **G02B 5/0278**; **G02B 5/045**; **G02B 6/0053**; **G02F 1/133504**; **G02F 1/133606**; **G02F 2001/133607**

See application file for complete search history.

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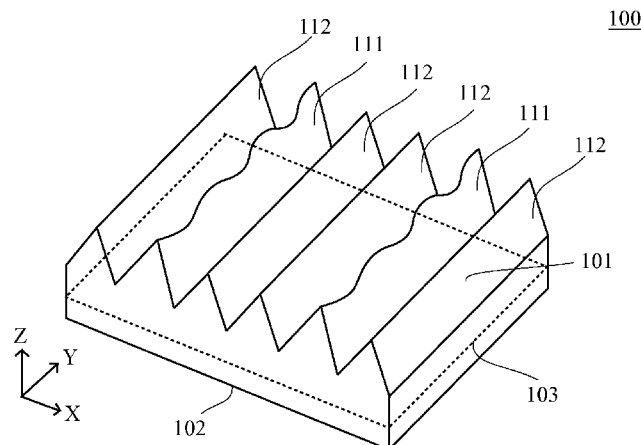
*Primary Examiner* — Alan Cariaso

(74) *Attorney, Agent, or Firm* — Min-Lee Teng; Litron Patent & Trademark Office

(57) **ABSTRACT**

The present invention discloses a light directing film comprising a first structured major surface, a second major surface opposite to the first structured major surface and a reference plane between the first structured major surface and the second major surface, wherein the reference plane is substantially perpendicular to the thickness direction of the light directing film, wherein the first structured major surface comprises a first prism element and a second prism element extending substantially in a first direction, wherein a first ridge of the first prism element has a first height relative to the reference plane and a second ridge of the second prism element has a second height relative to the reference plane, wherein the first height of the first ridge of the first prism element varies along the first direction. Preferably, the maximum of the first height is larger than the maximum of the second height.

**16 Claims, 28 Drawing Sheets**



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FIG. 1

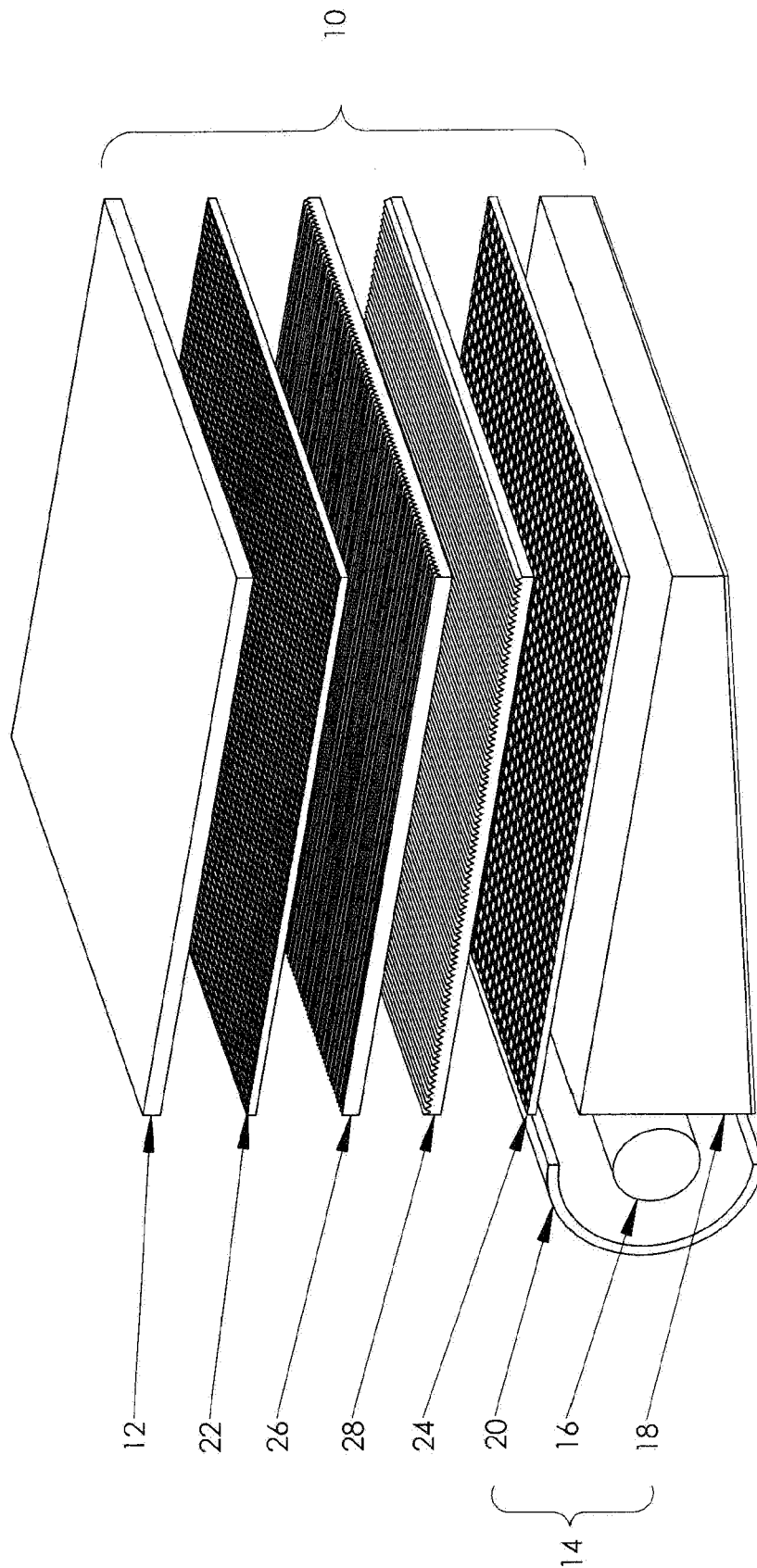


FIG. 2

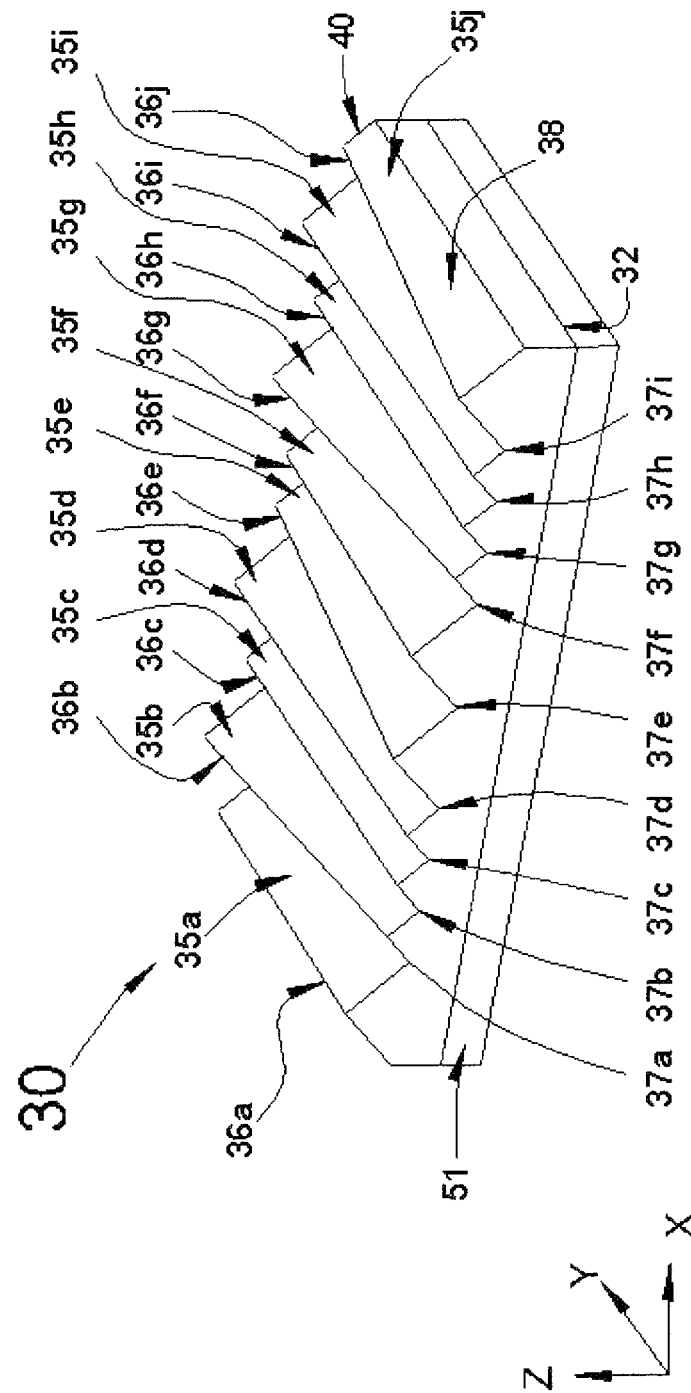


FIG. 3

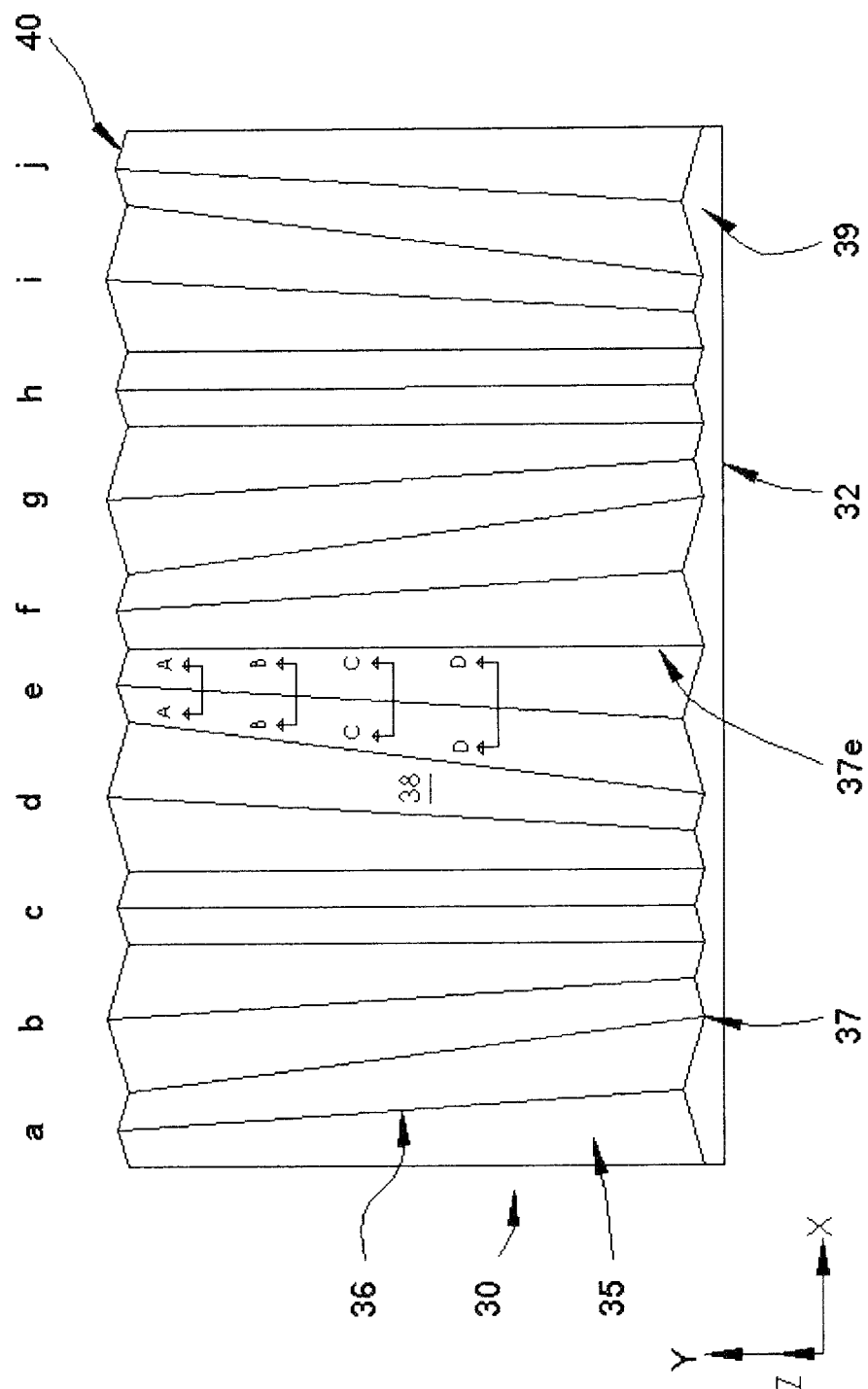
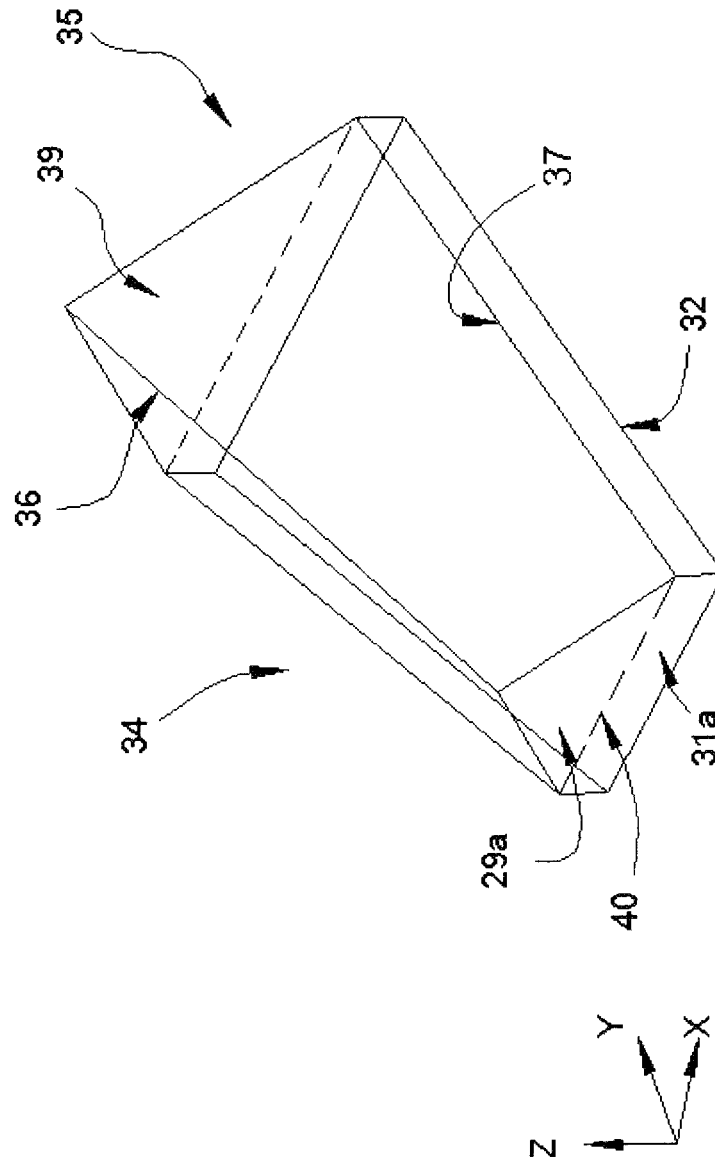


FIG. 4



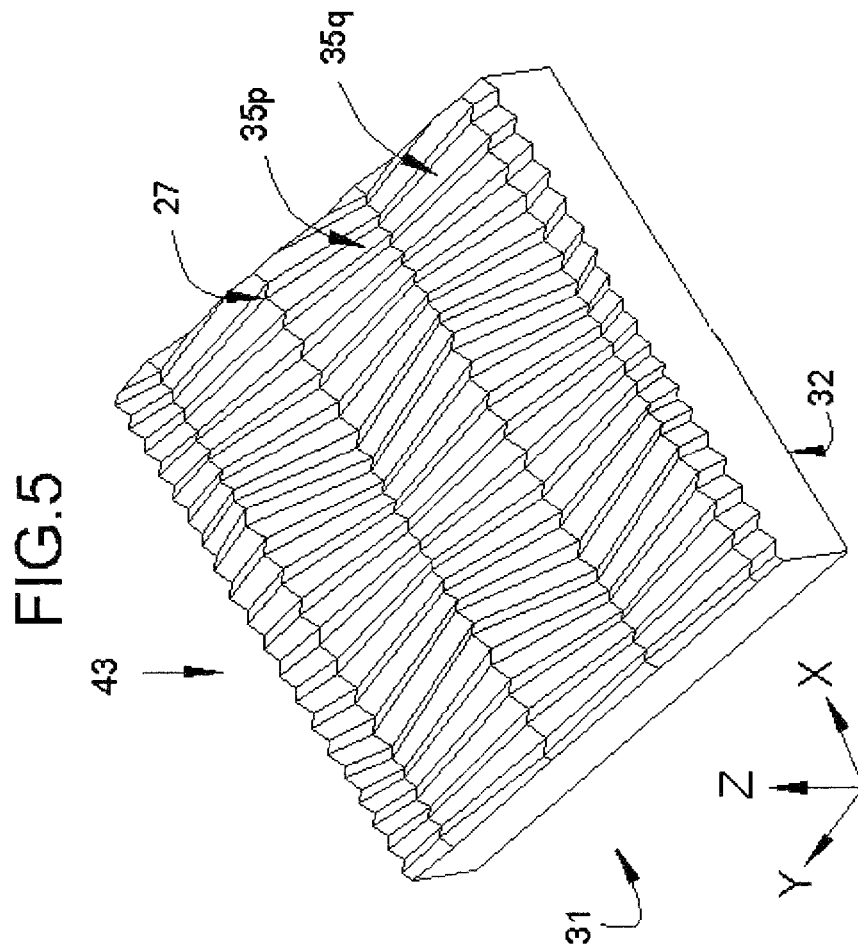


FIG. 6

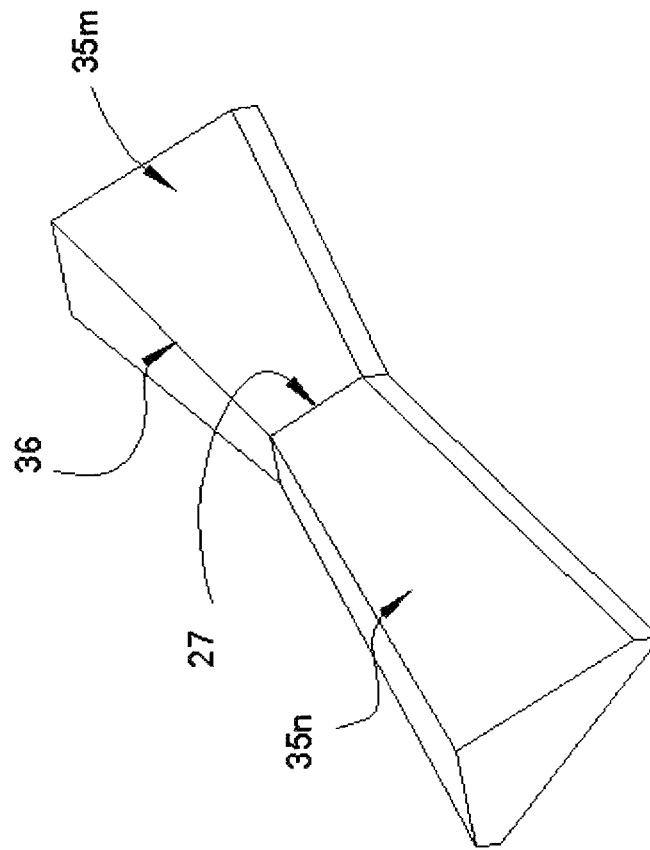
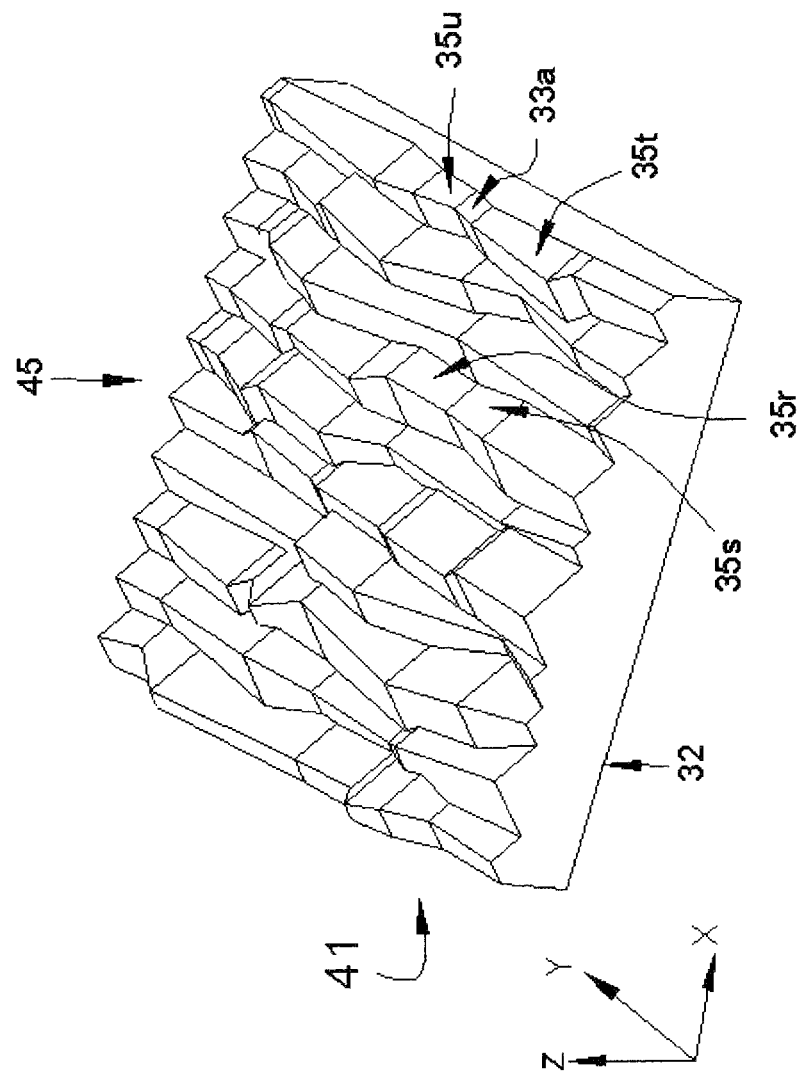




FIG. 7



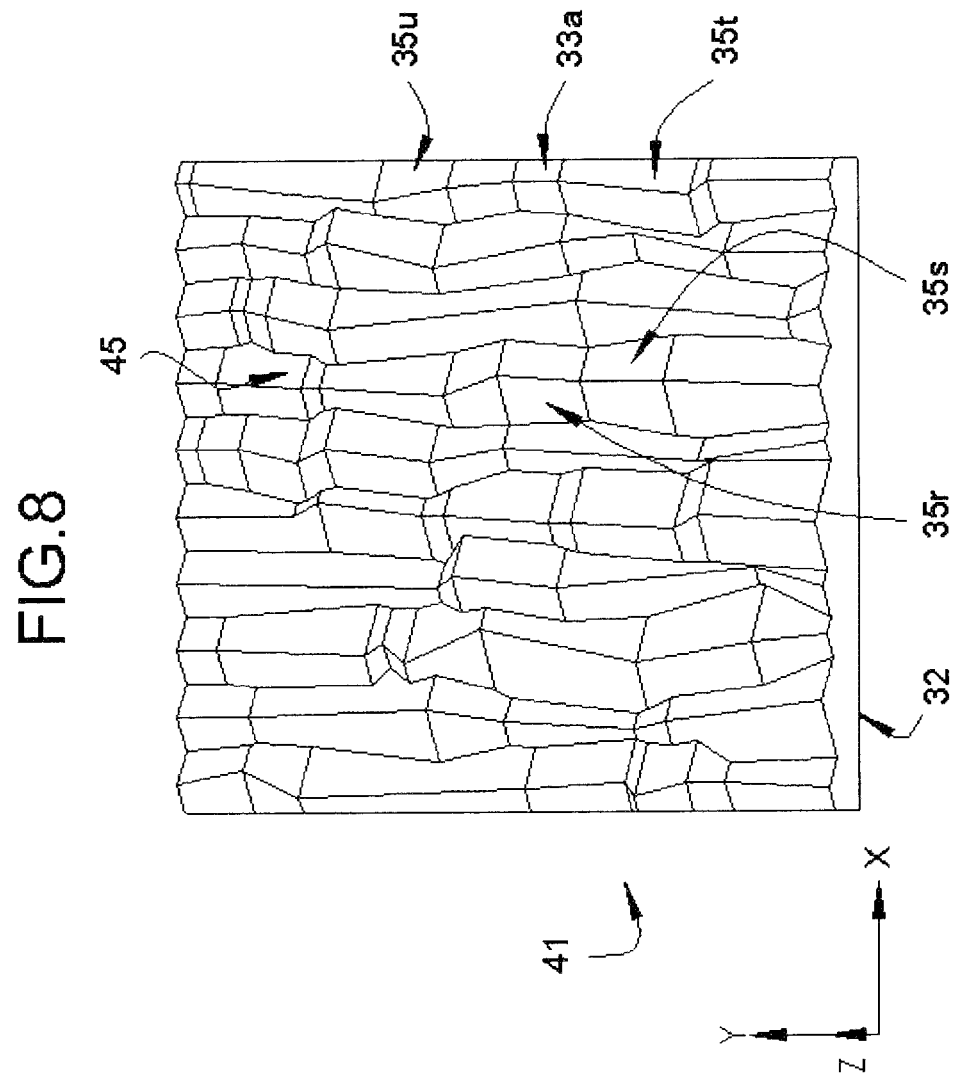


FIG. 9A

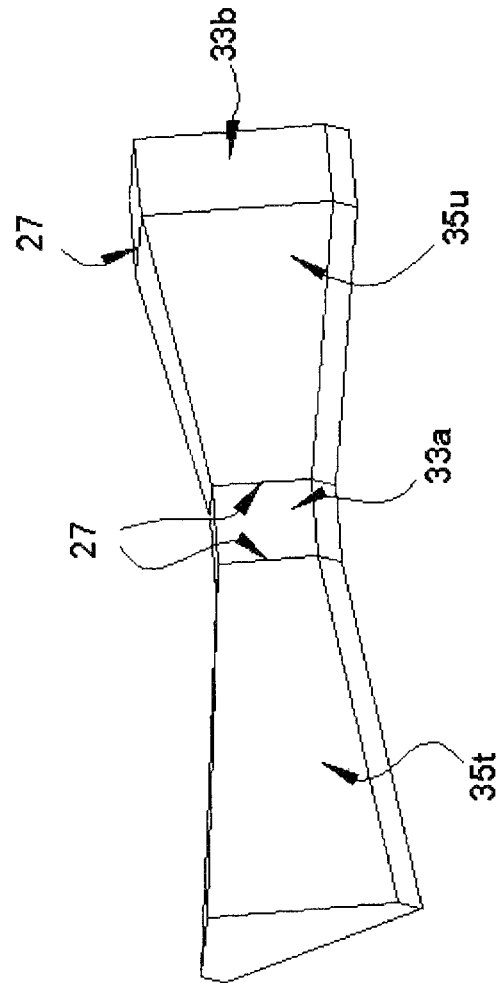


FIG. 9B

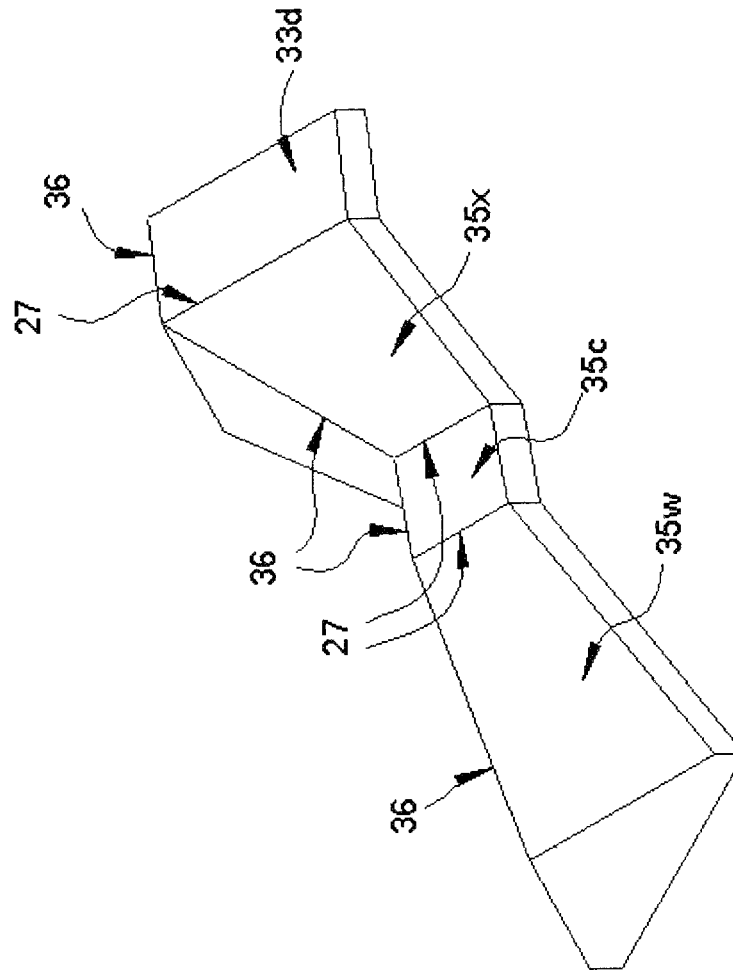
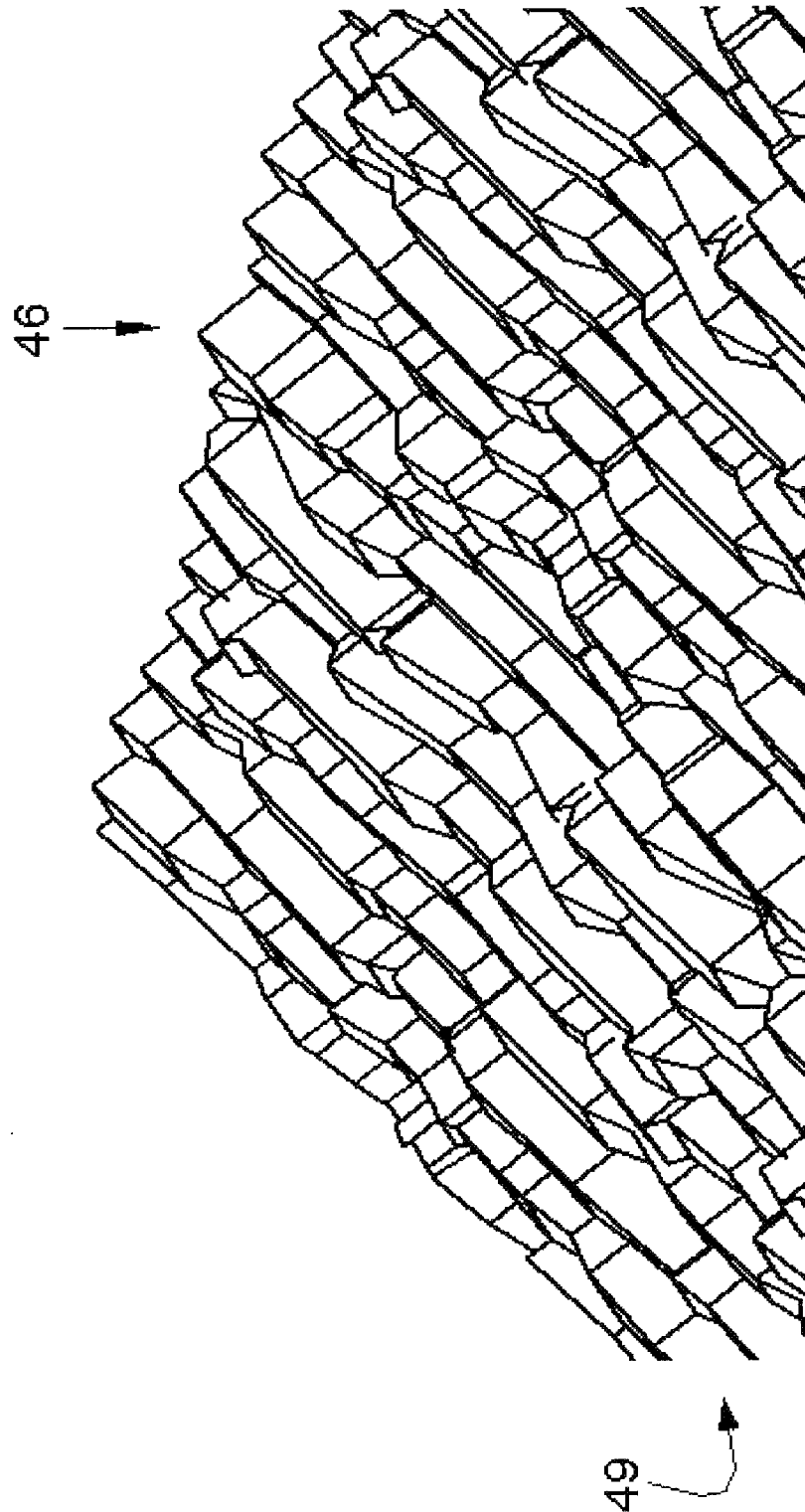


FIG. 10



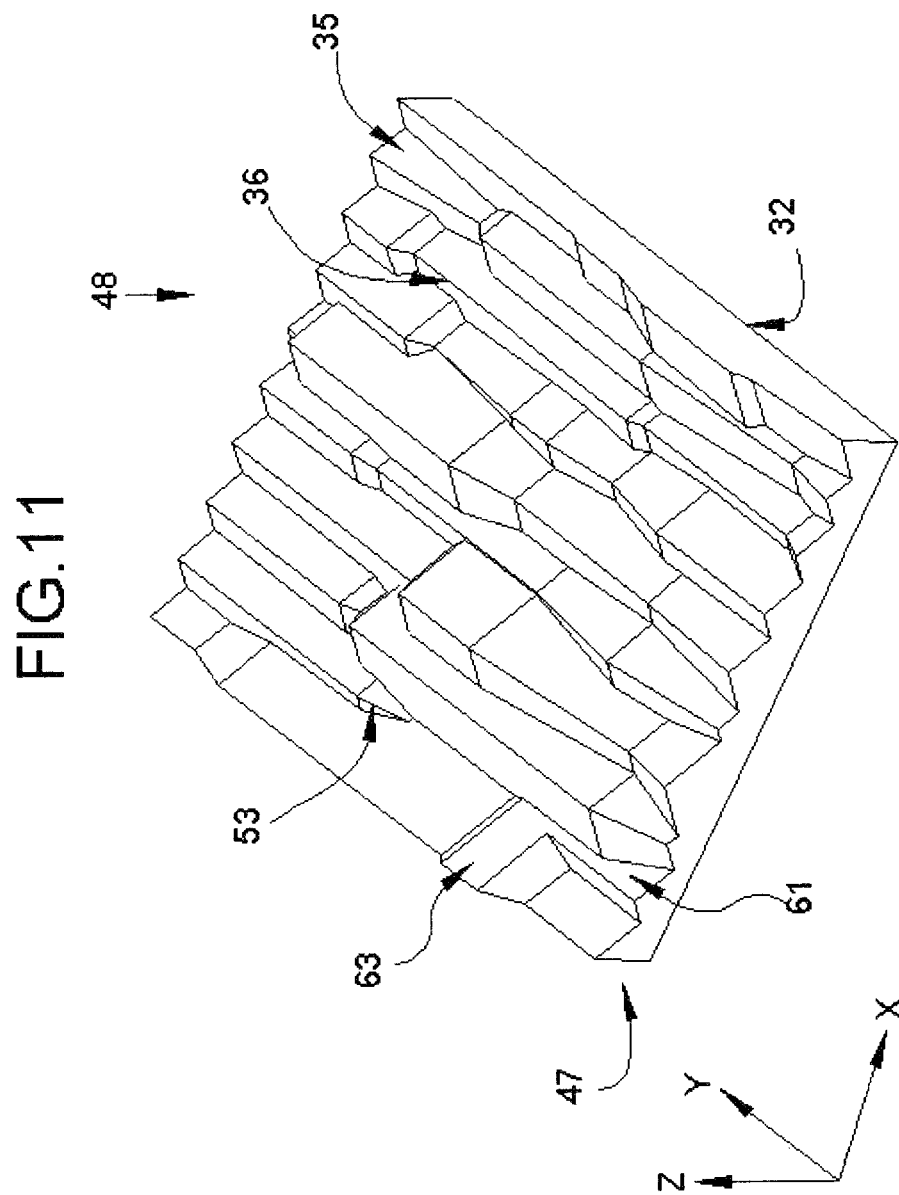


FIG. 12

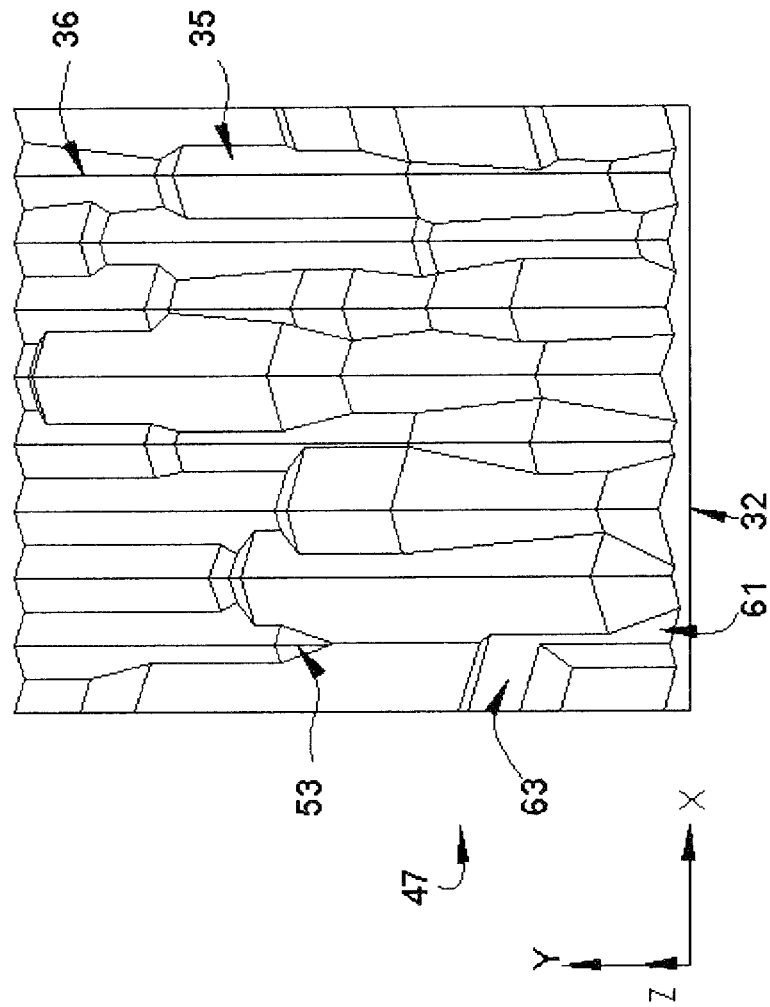


FIG.13

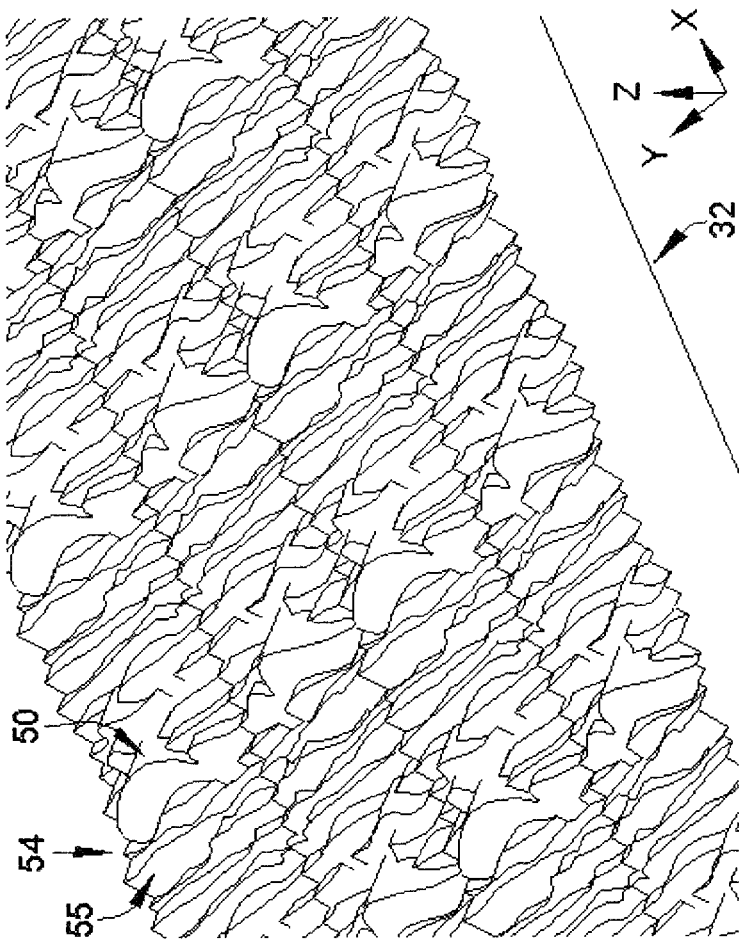




FIG.14

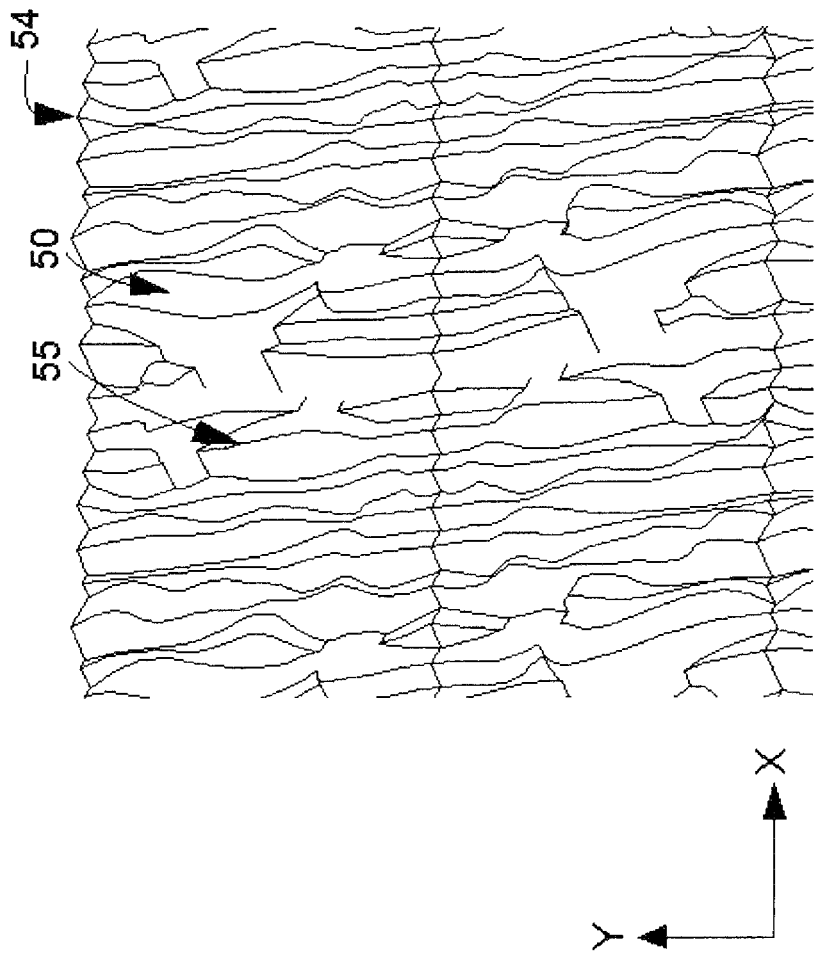


FIG.15

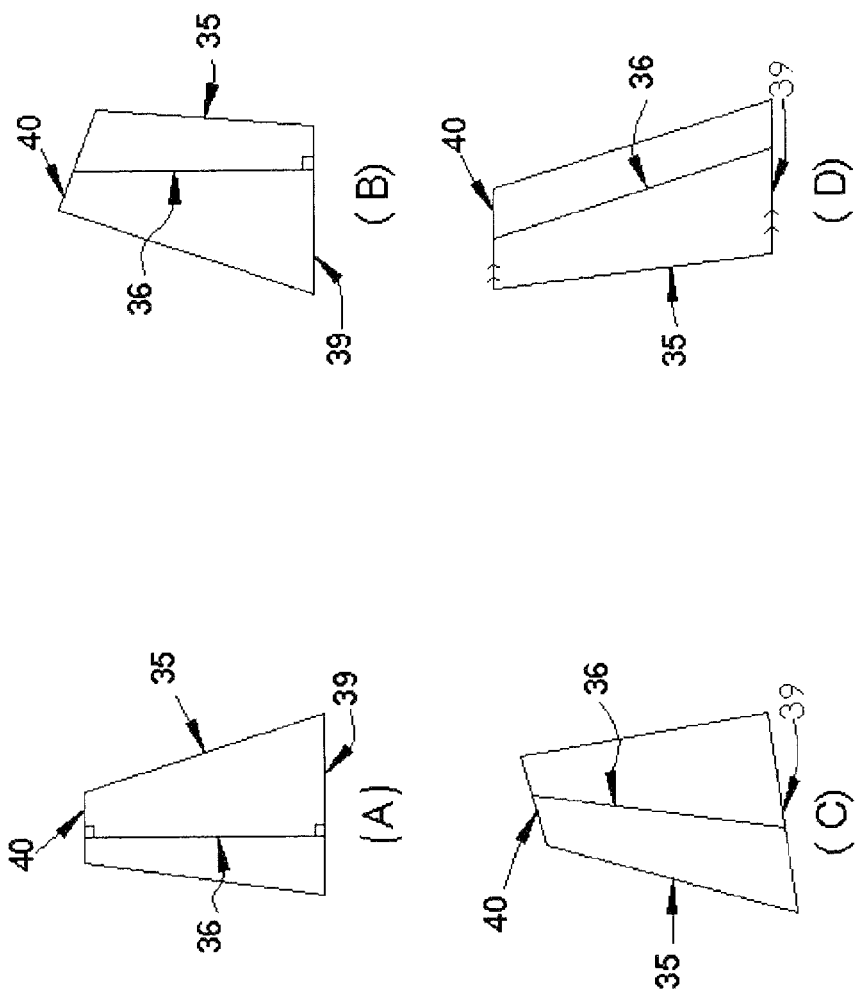
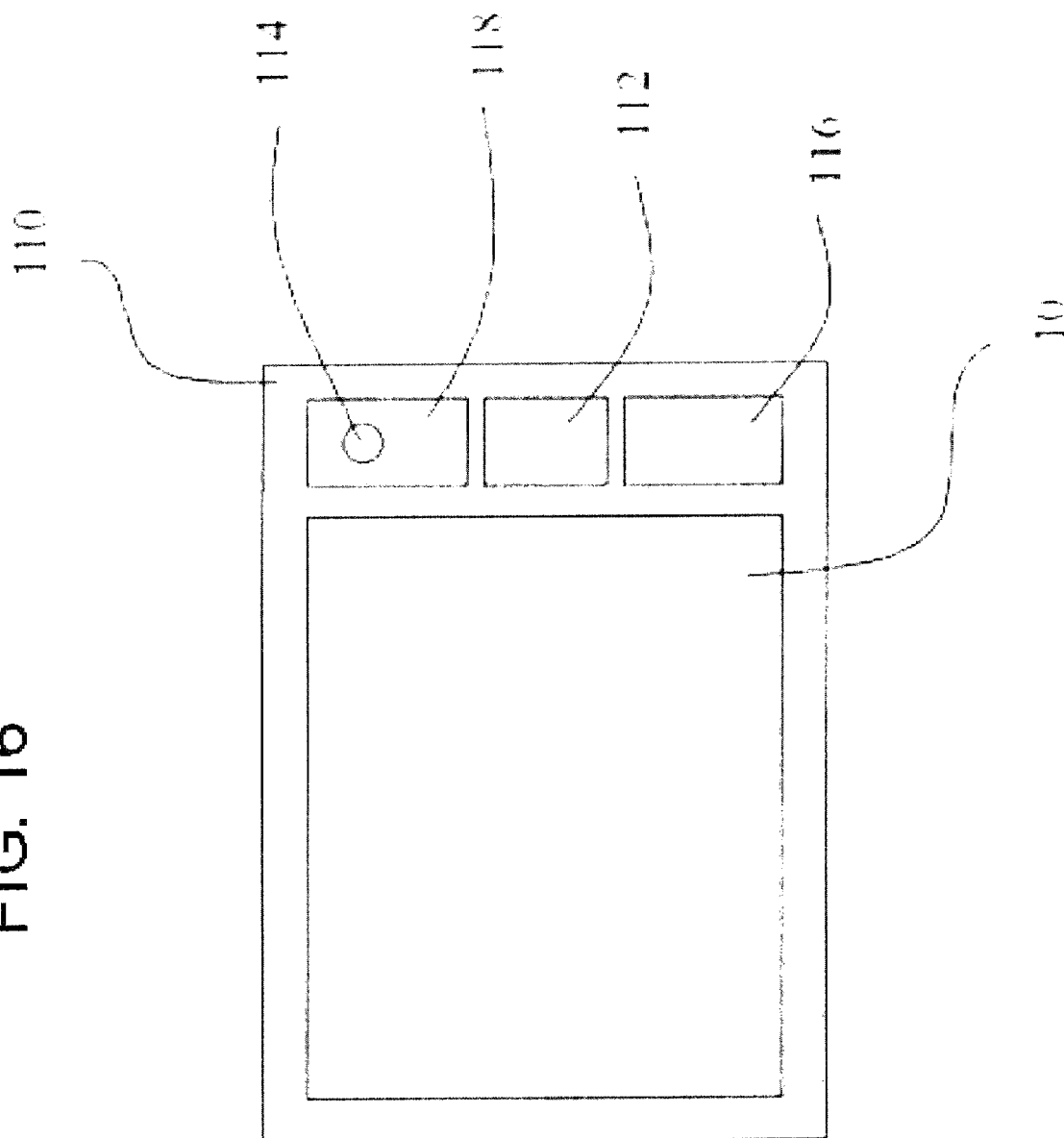


FIG. 16



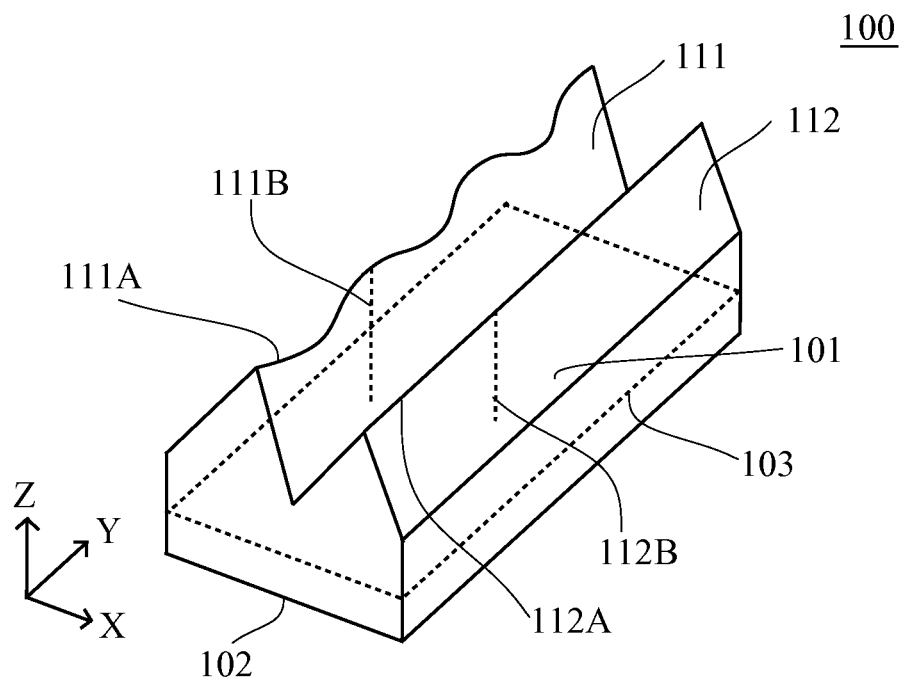


FIG. 17A

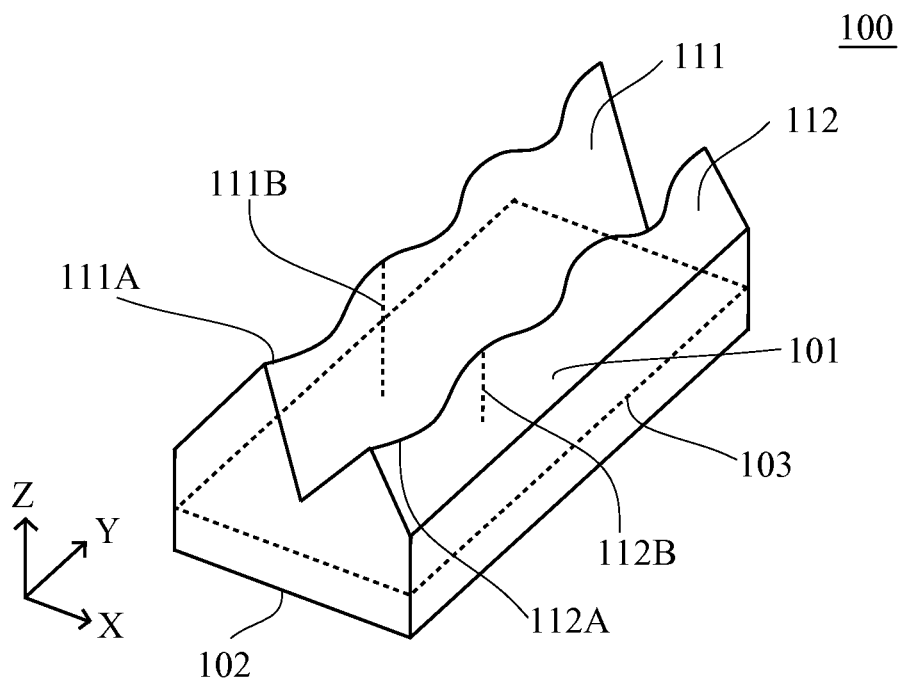


FIG. 17B

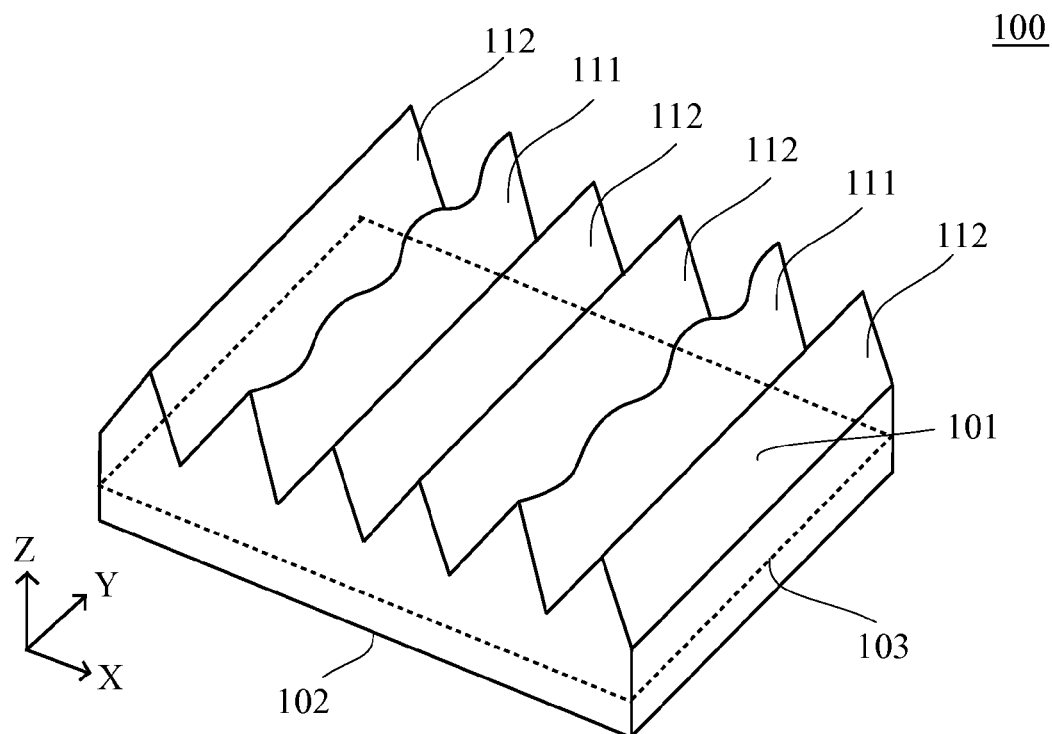


FIG. 17C

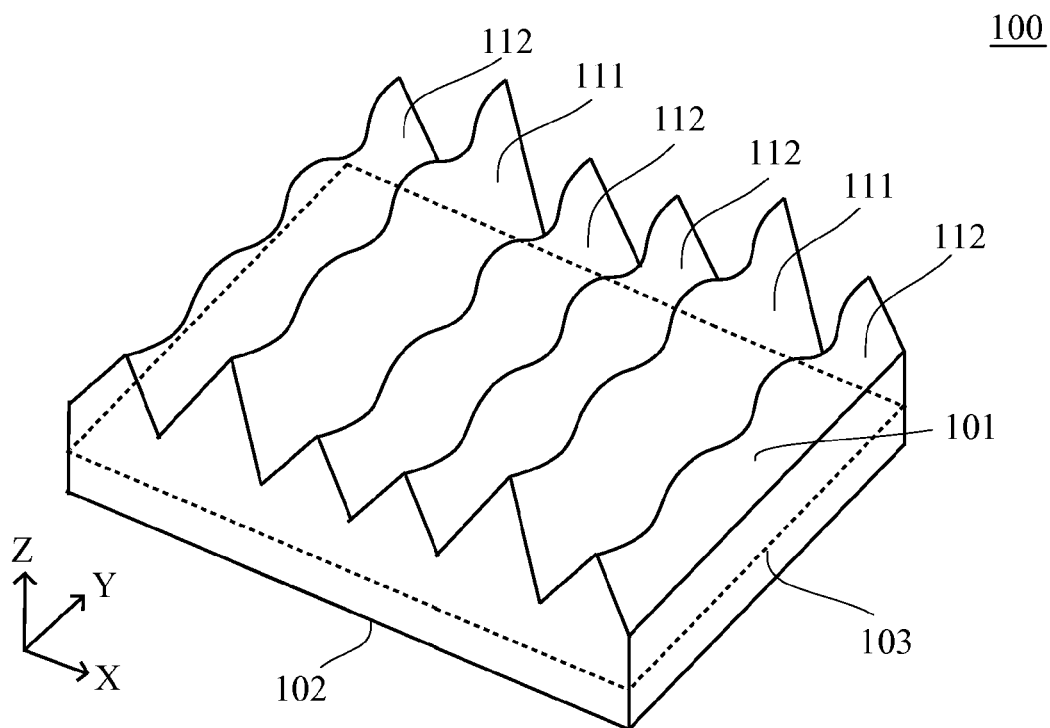


FIG. 17D

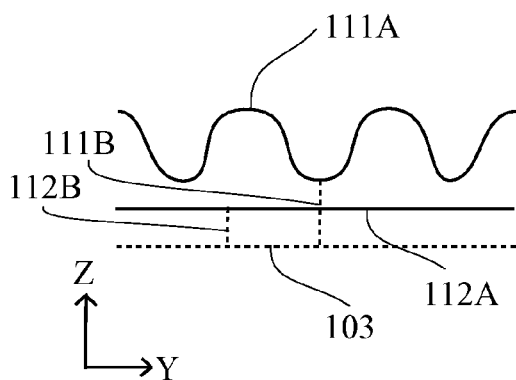


FIG. 17E

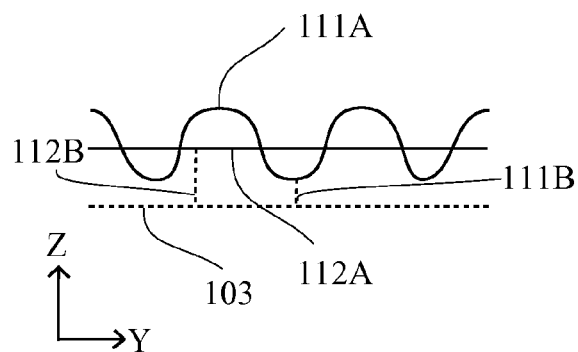


FIG. 17F

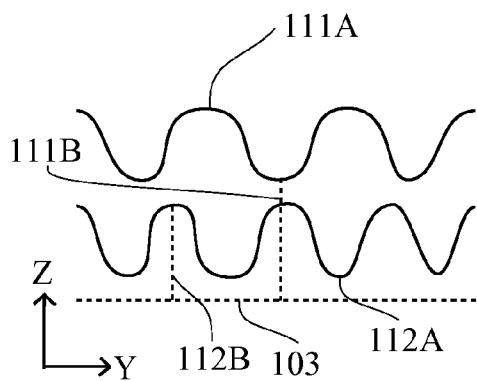


FIG. 17G

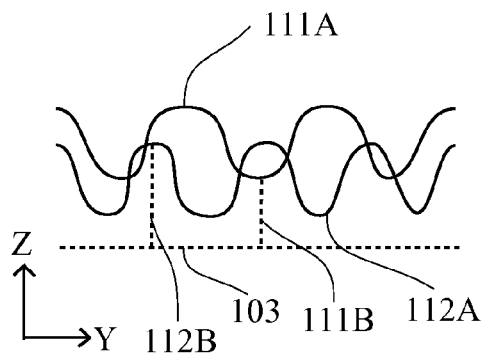


FIG. 17H

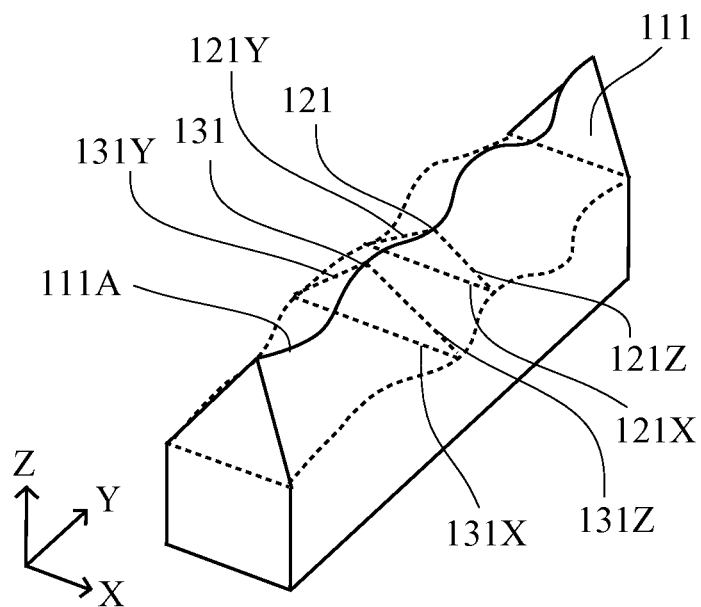


FIG. 17I

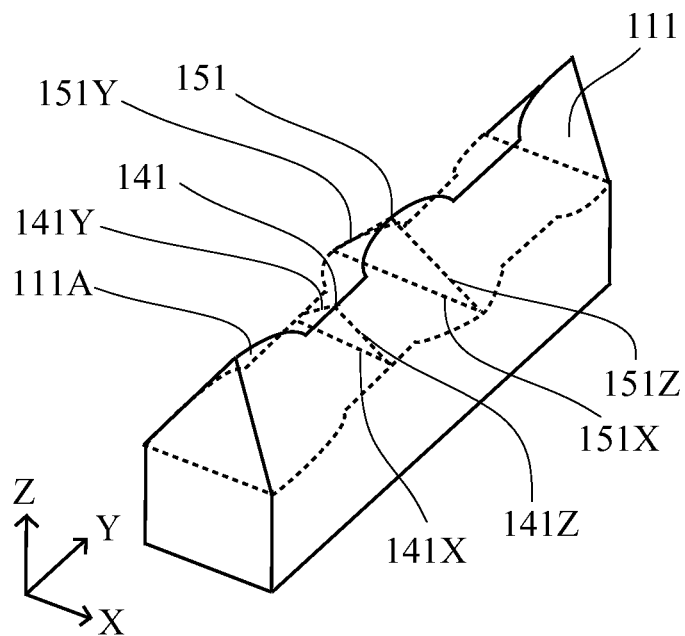


FIG. 18I

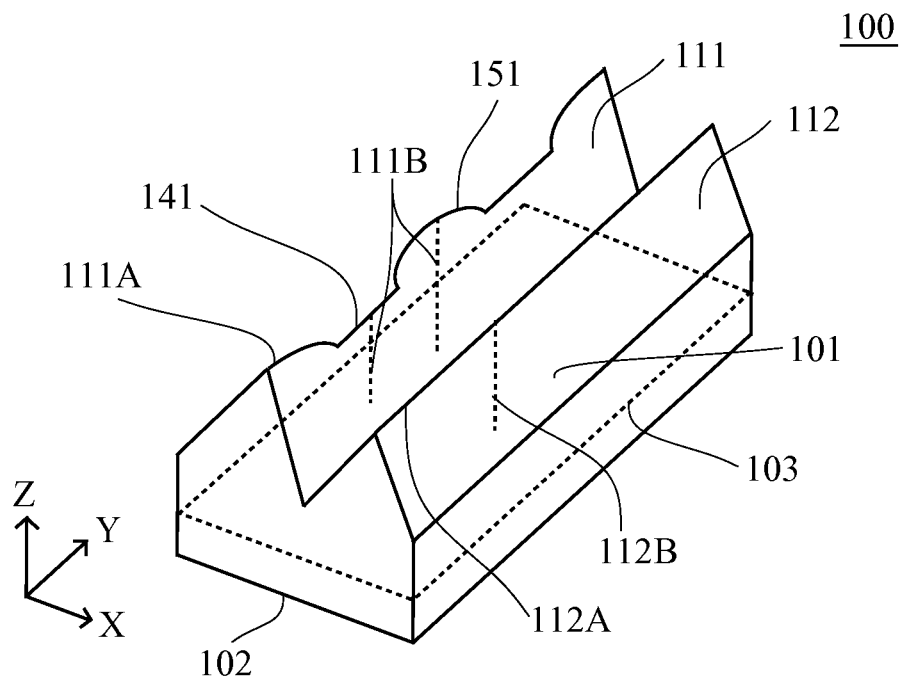


FIG. 18A

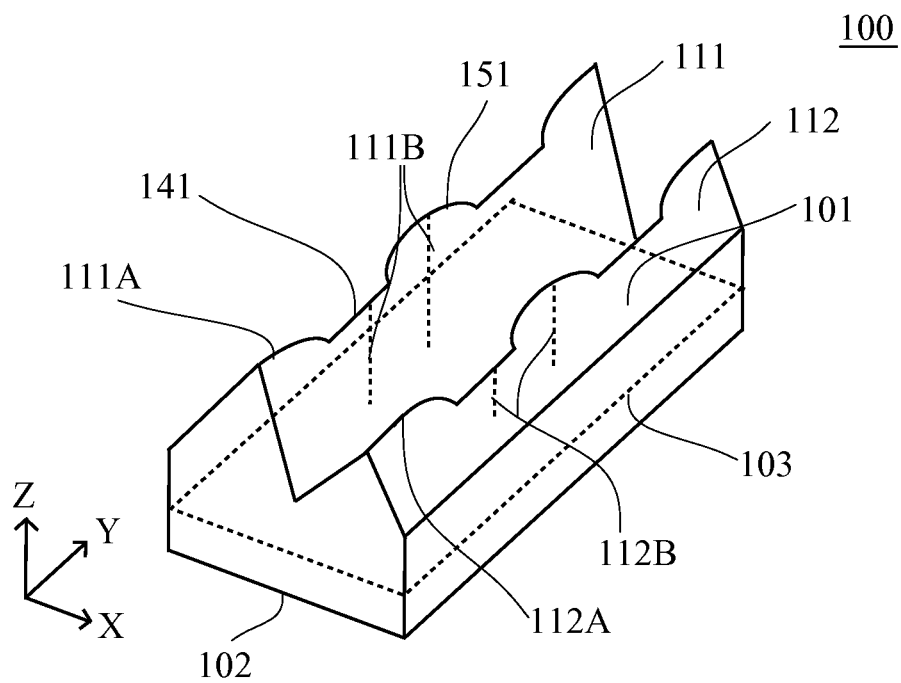


FIG. 18B



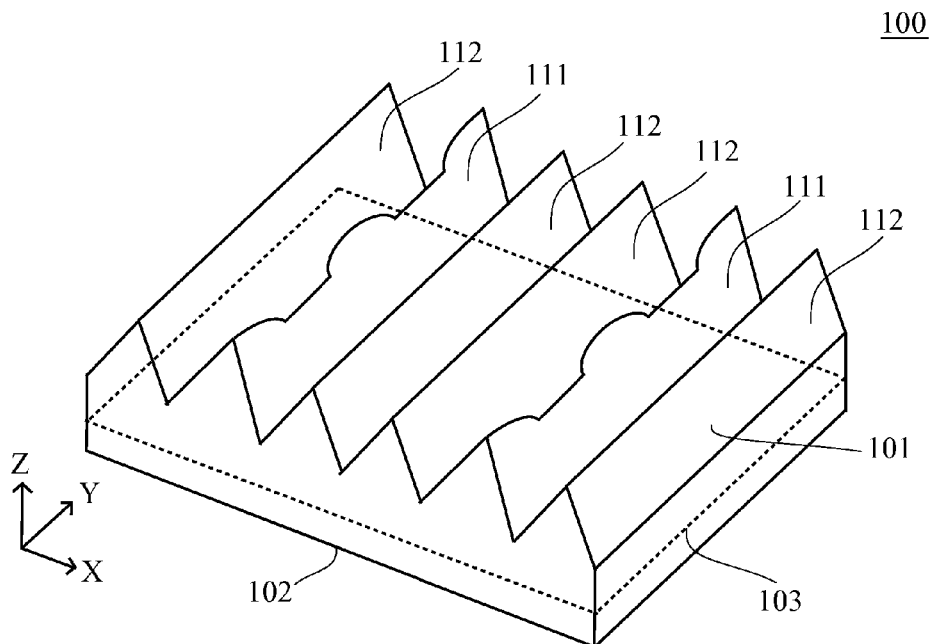


FIG. 18C

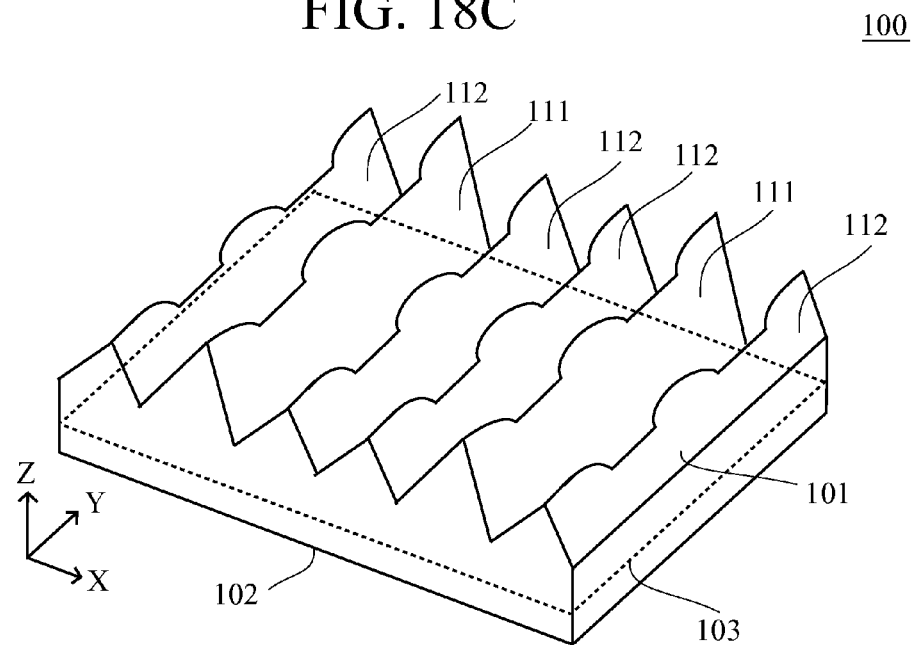


FIG. 18D

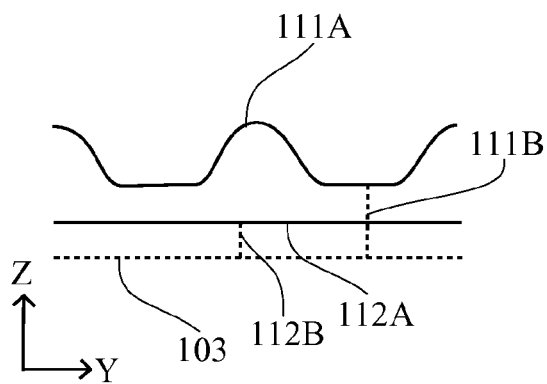


FIG. 18E

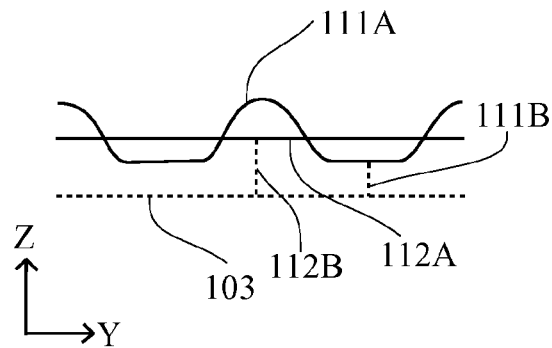


FIG. 18F

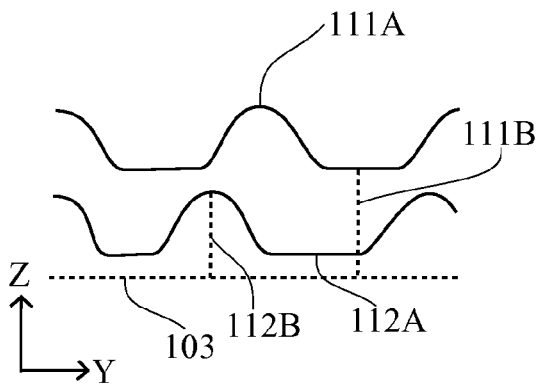


FIG. 18G

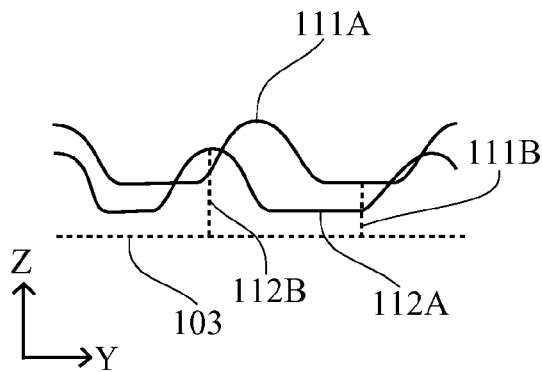


FIG. 18H

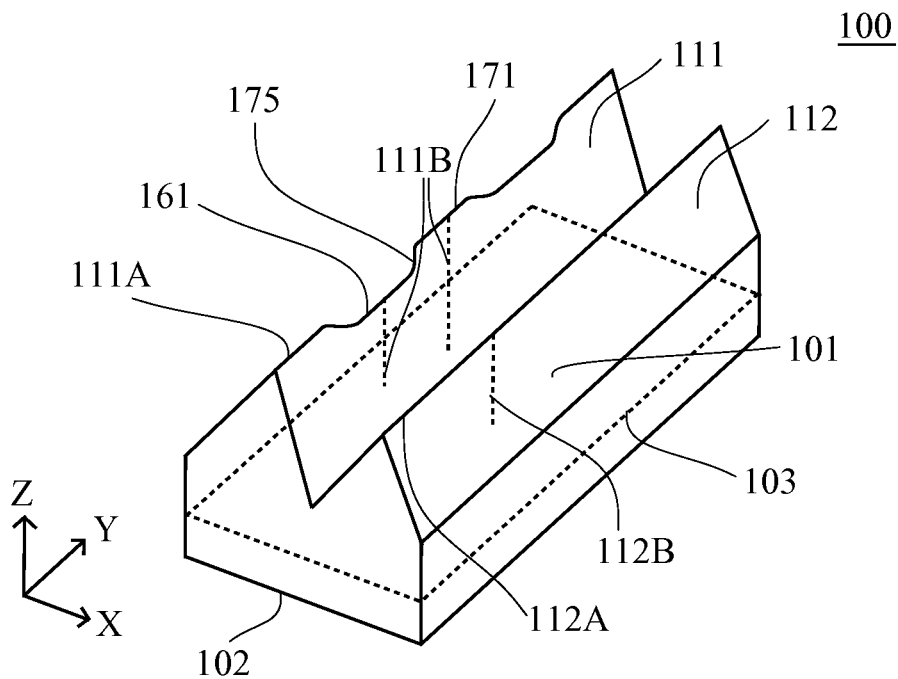


FIG. 19A

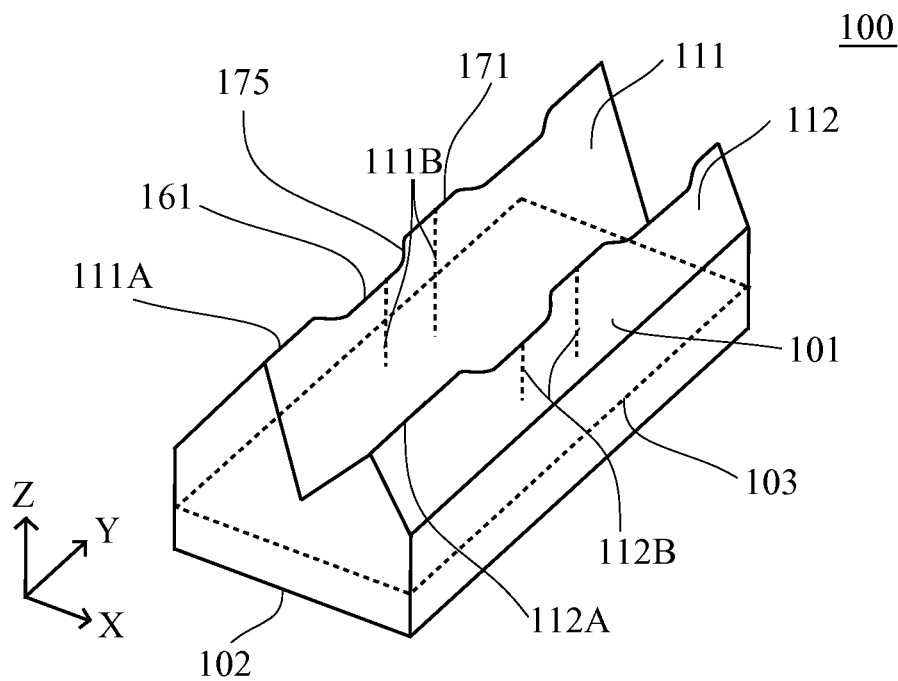


FIG. 19B

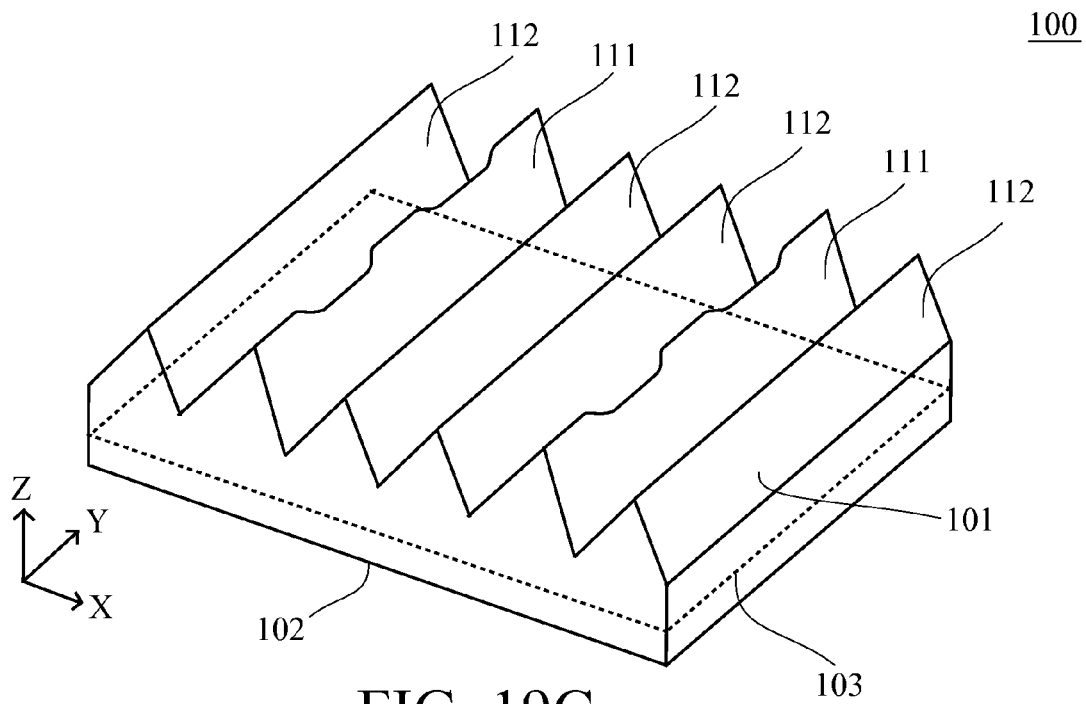


FIG. 19C

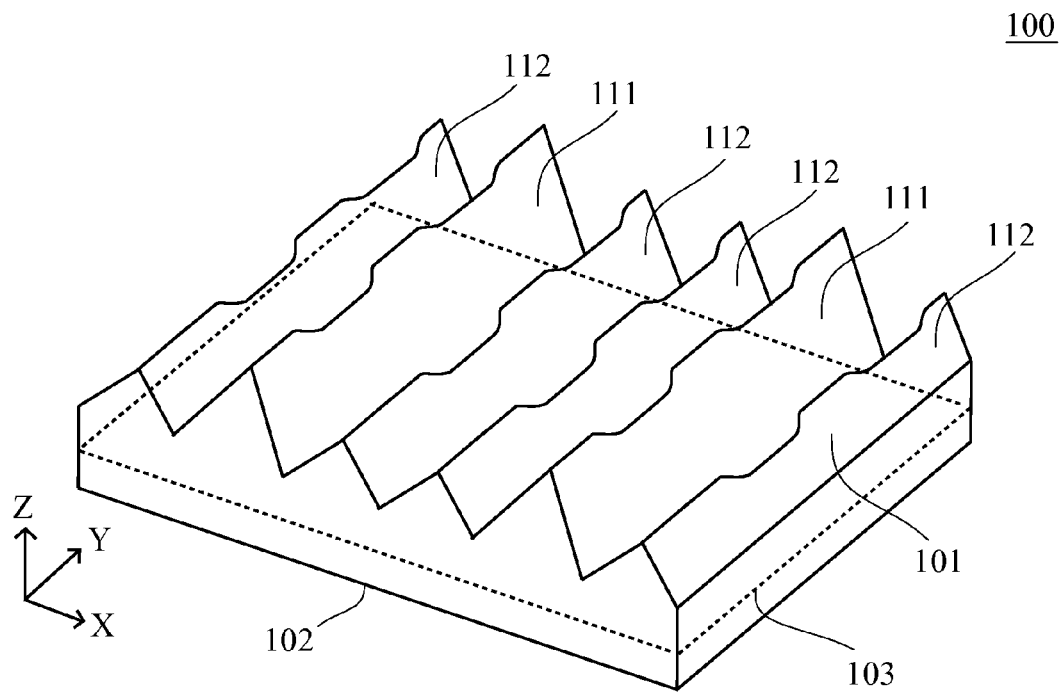


FIG. 19D

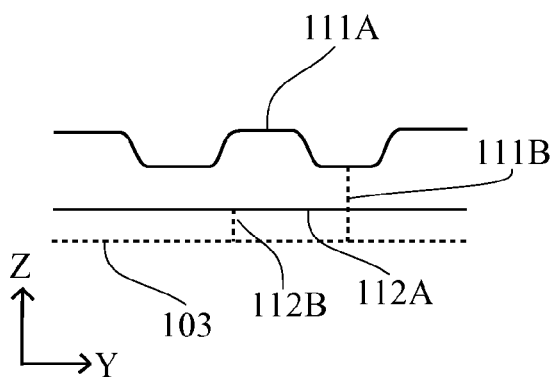


FIG. 19E

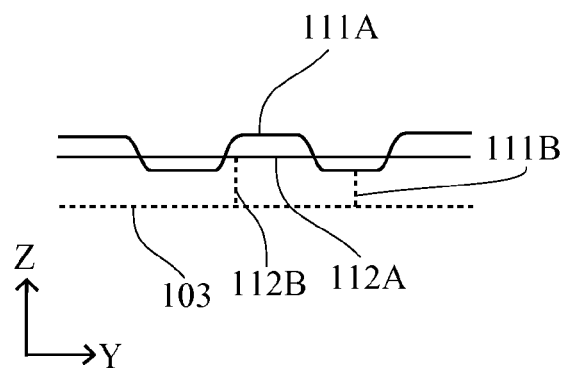


FIG. 19F

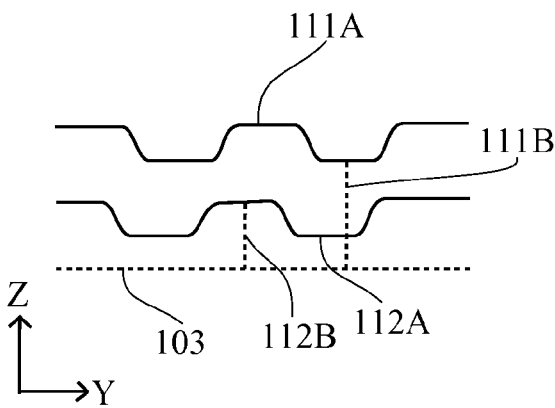


FIG. 19G

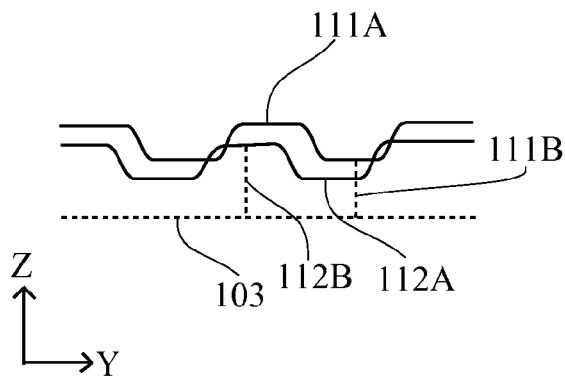


FIG. 19H

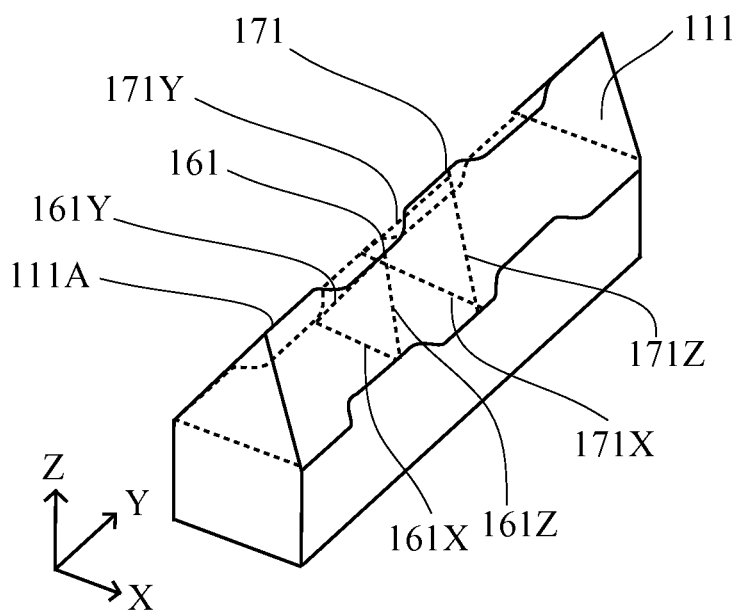


FIG. 19I

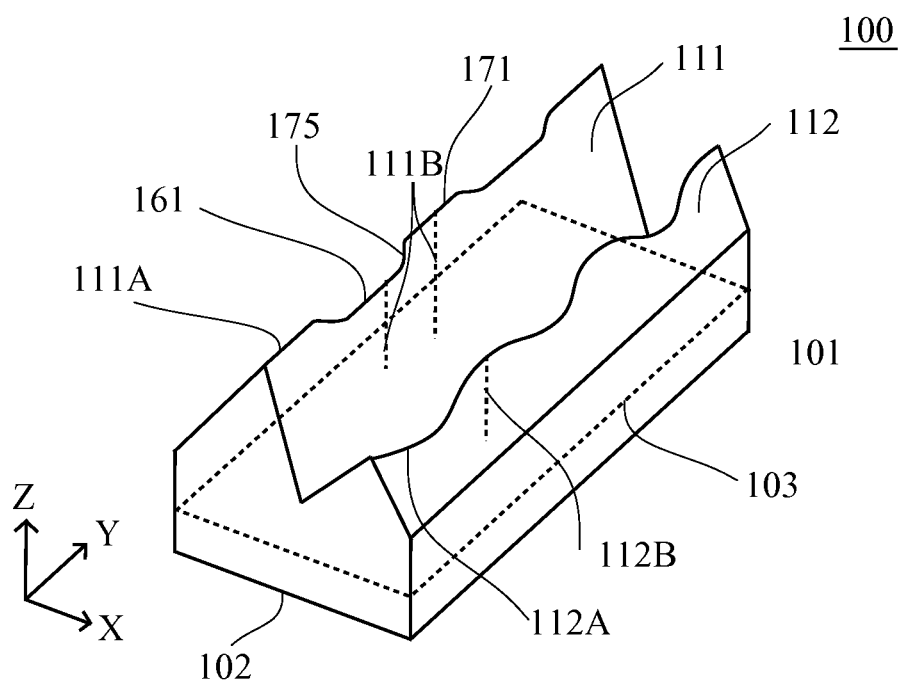


FIG. 20

**LIGHT DIRECTING FILM****CROSS-REFERENCE TO RELATED APPLICATIONS**

This application is a continuation-in-part of U.S. patent application Ser. No. 14/010,478 filed on Aug. 26, 2013, which is a continuation of U.S. patent application Ser. No. 12/590,855 filed on Nov. 12, 2009, now U.S. Pat. No. 8,517,573, which is a continuation of U.S. patent application Ser. No. 11/450,145 filed on Jun. 9, 2006, now U.S. Pat. No. 7,618,164, which claims priority of U.S. provisional application Ser. No. 60/689,650 filed on Jun. 9, 2005. All of these applications are incorporated by referenced herein in their entirety.

**BACKGROUND OF THE INVENTION****1. Field of the Invention**

The present invention relates to optical substrates having a structured surface, particularly to optical substrates for brightness enhancement, and more particularly to brightness enhancement substrates for use in flat panel displays having a planar light source.

**2. Description of Related Art**

Flat panel display technology is commonly used in television displays, computer displays, and handheld electronics (e.g., cellular phones, personal digital assistants (PDAs), etc.). Liquid crystal display (LCD) is a type of flat panel display, which deploys a liquid crystal (LC) module having an array of pixels to render an image. In backlight LCDs, brightness enhancement films use prismatic structures to direct light along the viewing axes (i.e., normal to the display), which enhances the brightness of the light viewed by the user of the display and which allows the system to use less power to create a desired level of on-axis illumination.

Heretofore, brightness enhancement films were provided with parallel prismatic grooves, lenticular grooves, or pyramids on the light emitting surface of the films, which change the angle of the film/air interface for light rays exiting the films and cause light incident obliquely at the other surface of the films to be redistributed in a direction more normal to the exit surface of the films. The brightness enhancement films have a light input surface that is smooth, through which light enters from the backlight module. Heretofore, many applications used two brightness enhancement film layers rotated relative to each other such that the grooves in the respective film layers are at 90 degrees relative to each other.

An undesirable effect arising from using two brightness enhancement films in a flat panel display is the appearance of moiré patterns caused by the interference of the two periodic patterns of the prismatic structures on the surfaces of the two brightness enhancement films. In the past, brightness enhancement films have been developed with various surface structural configurations in an attempt to avoid moiré pattern formation. In a flat panel display that incorporates a single layer of brightness enhancement film, the periodic patterns causing moiré are the patterns of the prismatic structure on the film itself and the reflected image of such patterns (as reflected by other surfaces in the flat panel display). Further, the structures on the brightness enhancement film and the pixel array in the LC module could create moiré patterns as well.

For example, U.S. Pat. No. 5,280,371 discloses the use of different spatial frequencies or pitches of parallel for the two layers of brightness enhancement films. Further, it discloses rotating at least one of the brightness enhancement films with respect to the pixel array in the LC module such that the

longitudinal structures on the film is at an angle to the pixel array to reduce moiré effect. However, due to conventional manufacturing processes for brightness enhancement films, significant trimming is required to obtain a rectangular shaped brightness enhancement film for use with a rectangular flat panel display, such that the prismatic structures are rotated at an angle relative to the pixel array in the LC module. This significantly increases costs of production.

U.S. Pat. No. 5,919,551 discloses a structured optical film with parallel, variable pitch peaks and/or grooves to reduce the visibility of moiré interference patterns and optical displays incorporating one or more layers of the film. The pitch variations can be over groups of adjacent peaks and/or valleys or between adjacent pairs of peaks and/or valleys. The cross sectional views across the optical film remain constant along the peaks and valley direction.

U.S. Pat. No. 6,862,141 discloses an optical substrate that features a three-dimensional surface having a correlation length of about 1 cm or less. The optical substrate is defined by a first surface structure function modulated by a second surface structure function, the first surface structure function producing at least one specular component from a first input beam of light. The peaks of the three-dimensional structure lie on the same plane. The optical substrate is suitable for use in a variety of applications, including brightness enhancement. This disclosure proposes a rather complicated method to derive the surface structure for the optical substrate. It is unclear from the disclosure how the optical substrate can actually be physically implemented. Further, it is doubtful of the level of brightness enhancement that can be achieved with the disclosed structure, as compared to prism films.

Most of the current backlight modules used in the flat panel display use two light enhancement sheets in order to have better output brightness. However, a troublesome optical coupling effect (i.e. wet-out) more frequently occurs when the two stacked light enhancement sheets get close to each other. The convention methods for reducing the occurrence of the wet-out let the two optical films physically away from each other as far as possible. That is, the heights of adjacent portions of the two optical films are accordingly modified. U.S. Pat. No. 5,771,328 disclosed an optical film having taller prisms (See numeral reference 56 in its drawings) and shorter prisms (See numeral reference 54 in its drawings). When the optical film is disposed on another one, the physical proximity to another is limited so that the visibility of a wet-out pattern is reduced. However, the taller prisms of the prior art still may be visual as straight lines through the optical film.

What is needed is a cost effective optical substrate that provides a surface structure that enhances brightness, avoids wet-out and reduces moiré effect in a single substrate.

**SUMMARY OF THE INVENTION**

The present invention is directed to an optical substrate that possesses a structured surface that enhances luminance or brightness and reduces moiré effect in a single substrate. In one aspect of the present invention, the optical substrate is in the form of a film, sheet, plate, and the like, which may be flexible or rigid, having a three-dimensionally varying, structured light output surface that comprises an irregular prism structure, and a non-structured, smooth, planar, light input surface.

In one embodiment of the present invention, the light output surface and the light input surface are generally parallel to each other in the overall optical substrate structure (i.e., do not form an overall substrate structure that is generally tapered, concave, or convex).

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In another embodiment of the present invention, the irregular prism structure at the light output surface may be viewed as comprising longitudinal irregular prism blocks arranged laterally (side-by-side), defining peaks and valleys. A facet of the longitudinal irregular prism block is defined between each adjacent peak and valley. The longitudinally varying prismatic structure has one or more of the following structural characteristics. At least a plurality of the irregular prism blocks have a large end tapering to a small end, or from a large width to a narrow width, or from a large peak height to a small peak height. Adjacent peaks, adjacent valleys, and/or adjacent peak and valley are not parallel within at least a range of lateral prism blocks. The adjacent peaks, adjacent valleys, and/or peak and valley may alternate from parallel to non-parallel in an orderly, semi-orderly, random, or quasi-random manner. Similarly, the non-parallel peaks, valleys and/or peak and valley may alternate between convergence to divergence in reference to a particular longitudinal direction, in an orderly, semi-orderly, random, or pseudo-random manner. All the peaks do not lie in the same plane, and all the valleys may or may not lie in the same plane. The sections taken across the peaks and valleys in the longitudinal direction are not constant. The pitch between adjacent peaks, adjacent valleys, and/or adjacent peak and valley varies laterally across the prism blocks in an orderly, semi-orderly, random, or quasi-random manner.

In another embodiment of the present invention, the irregular prism structure at the light output surface may be viewed as comprising side-by-side or lateral rows of irregular prism blocks, wherein each longitudinal row of irregular prism blocks may be viewed as comprising a plurality of irregular prism blocks connected end to end in a continuous manner. In one embodiment, the smaller end of one prism block is connected to the smaller end of another prism block along the same row, and the larger end of one prism block is connected to the larger end of another prism block along the same row. The lateral adjacent peaks, adjacent valleys, and/or adjacent peak and valley are not parallel. The peak and valley structure across the prism blocks may have further structural characteristics similar to the previous embodiment. The adjacent irregular prism blocks may be irregular longitudinal sections having the same length, or random or quasi-random irregular sections having different lengths.

In a further embodiment of the present invention, the peaks or valleys of adjacent rows of prism blocks may be parallel, and the irregular prism blocks of one row intersect the irregular prism blocks of another row.

In yet another embodiment of the present invention, one or more facets of each prism block sections may be substantially flat, or curved (convexly and/or concavely).

The present invention discloses a light directing film comprising a first structured major surface, a second major surface opposite to the first structured major surface and a reference plane between the first structured major surface and the second major surface, wherein the reference plane is substantially perpendicular to the thickness direction of the light directing film, wherein the first structured major surface comprises a first prism element and a second prism element extending substantially in a first direction, wherein a first ridge of the first prism element has a first height relative to the reference plane and a second ridge of the second prism element has a second height relative to the reference plane, wherein the first height of the first ridge of the first prism element varies along the first direction. Preferably, the maximum of the first height is larger than the maximum of the second height.

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When the second optical sheet (e.g., light directing film) is placed close to the first structured major surface of the light directing film (i.e. the first optical sheet), the ridges (or peaks, apexes) of the taller prism elements having the maximum of the first height of the first ridge of the first prism elements limit the proximity of the second optical sheet to the first structured major surface of the light directing film, thereby reducing the likelihood of wet-out. The height difference between the taller prism elements and shorter prism elements significantly inhibits the occurrence of undesired optical coupling in the zone of shorter prism elements. Accordingly, using a first structured major surface to control the proximity dramatically reduces the surface area of the first structured major surface which is susceptible to undesired optical coupling. In the present invention, the points having the maximum of the first height **111B** can be located not only on the different first prism elements but also on the same the first prism elements such that the first structured major surface of the light directing film **100** has the smallest surface area for contacting or being close enough to the second optical sheet. Accordingly, the first structured major surface can enhance brightness, reduce moire effect and avoid wet-out.

#### BRIEF DESCRIPTION OF THE DRAWINGS

For a fuller understanding of the nature and advantages of the invention, as well as the preferred mode of use, reference should be made to the following detailed description read in conjunction with the accompanying drawings. In the following drawings, like reference numerals designate like or similar parts throughout the drawings.

FIG. 1 schematically illustrates the structure of a LCD having an optical substrate, in accordance with one embodiment of the present invention.

FIG. 2 is a schematic perspective view of the structured light output surface of an optical substrate, in accordance with one embodiment of the present invention.

FIG. 3 is a top plan view of the structured light output surface in FIG. 2.

FIG. 4 is a schematic perspective view of an irregular prism block that may be viewed as a building block for structured light output surface of the optical substrate, in accordance with one embodiment of the present invention.

FIG. 5 is a schematic perspective view of the structured light output surface of an optical substrate, in accordance with another embodiment of the present invention.

FIG. 6 is a schematic perspective view of a plurality of irregular prism blocks aligned in a row, in accordance with one embodiment of the present invention.

FIG. 7 is a schematic perspective view of the structured light output surface of an optical substrate, in accordance with a further embodiment of the present invention.

FIG. 8 is a top plan view of the structured light output surface in FIG. 7.

FIG. 9A is a schematic perspective view of a plurality of blocks aligned in a row, including a mix of irregular and regular prism blocks, in accordance with one embodiment of the present invention.

FIG. 9B is a schematic perspective view of an alternate embodiment of the row of prism blocks in FIG. 9A, in which the prism blocks are skewed at an angle in plan view, in accordance with another embodiment of the present invention.

FIG. 10 is a schematic perspective view of the structured light output surface of an optical substrate, in accordance with yet another embodiment of the present invention.



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FIG. 11 is a schematic perspective view of the structured light output surface of an optical substrate, in accordance with still a further embodiment of the present invention.

FIG. 12 is a top plan view of the structured light output surface in FIG. 11.

FIG. 13 is a schematic perspective view of the structured light output surface of an optical substrate, in accordance with yet a further embodiment of the present invention.

FIG. 14 is a top plan view of the structured light output surface in FIG. 13.

FIG. 15 schematically illustrates top plan view of various configurations of end faces in relation to the peak of the prism block.

FIG. 16 is a schematic view of an electronic device comprising an LCD panel that incorporates the inventive optical substrate of the present invention, in accordance with one embodiment of the present invention.

FIG. 17A to FIG. 17D illustrate schematic three-dimensional diagrams of the light directing film in the present invention.

FIG. 17E to FIG. 17H illustrate the first ridge of the first prism element, the second ridge of the second prism element and the reference plane projected on the YZ plane.

FIG. 17I illustrate schematic three-dimensional diagrams of the first prism element of the light directing film in the present invention.

FIG. 18I illustrate schematic three-dimensional diagrams of the first prism element of the light directing film in the present invention.

FIG. 18A to FIG. 18D illustrate schematic three-dimensional diagrams of the light directing film in the present invention.

FIG. 18E to FIG. 18H illustrate the first ridge of the first prism element, the second ridge of the second prism element and the reference plane projected on the YZ plane.

FIG. 19A to FIG. 19D illustrate schematic three-dimensional diagrams of the light directing film in the present invention.

FIG. 19E to FIG. 19H illustrate the first ridge of the first prism element, the second ridge of the second prism element and the reference plane projected on the YZ plane.

FIG. 19I illustrate schematic three-dimensional diagrams of the first prism element of the light directing film in the present invention.

FIG. 20 illustrate schematic three-dimensional diagrams of the light directing film in the present invention.

#### DETAILED DESCRIPTION OF THE ILLUSTRATED EMBODIMENTS

The present description is of the best presently contemplated mode of carrying out the invention. This invention has been described herein in reference to various embodiments and drawings. This description is made for the purpose of illustrating the general principles of the invention and should not be taken in a limiting sense. It will be appreciated by those skilled in the art that variations and improvements may be accomplished in view of these teachings without deviating from the scope and spirit of the invention. The scope of the invention is best determined by reference to the appended claims.

The present invention is directed to an optical substrate that possesses a structured surface that enhances brightness and reduces moiré effect. In one aspect of the present invention, the optical substrate is in the form of a film, sheet, plate, and the like, which may be flexible or rigid, having a three-dimensionally varying, structured light output surface that com-

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prises an irregular prism structure, and a non-structured, smooth, planar, light input surface. By way of illustration and not limitation, the present invention will be described in connection with an optical substrate for use in an LCD having an LC panel defining a generally rectangular display area in which an image is rendered.

FIG. 1 illustrates an example of a flat panel display. A backlight LCD 10, in accordance with one embodiment of the present invention, comprises a liquid crystal (LC) display module 12, a planar light source in the form of a backlight module 14, and a number of optical films interposed between the LC module 12 and the backlight module 14. The LC module 12 comprises liquid crystals sandwiched between two transparent substrates, and control circuitry defining a two-dimensional array of pixels. The backlight module 14 provides planar light distribution, either of the backlit type in which the light source extends over a plane, or of the edge-lit type as shown in FIG. 1, in which a linear light source 16 is provided at an edge of a light guide 18. A reflector 20 is provided to direct light from the linear light source 16 through the edge of the light guide 18 into the light guide 18. The light guide is structured (e.g., with a tapered plate and light reflective and/or scattering surfaces defined on the bottom surface facing away from the LC module 12) to distribute and direct light through the top planar surface facing towards LC module 12. The optical films may include upper and lower diffuser films 22 and 24 that diffuse light from the planar surface of the light guide 18. The optical films further includes upper and lower structured surface, optical substrates 26 and 28 in accordance with the present invention, which redistribute the light passing through such that the distribution of the light exiting the films is directed more along the normal to the surface of the films. The optical substrates 26 and 28 are often referred in the art as luminance or brightness enhancement films, light redirecting films, and directional diffusing films. The light entering the LC module 12 through such a combination of optical films is uniform spatially over the planar area of the LC module 12 and has relatively strong normal light intensity. The optical substrates in accordance with the present invention may be used with LCDs to be deployed for displays, for example, for televisions, notebook computers, monitors, portable devices such as cell phones, PDAs and the like, to make the displays brighter.

In one embodiment of the present invention, the light output surface and the light input surface are generally parallel to each other in the overall optical substrate structure (i.e., do not form an overall substrate structure that is generally tapered like a light guide plate in a backlight module, or that is concave or convex). Referring to FIG. 2, the optical substrate 30 has a light input surface 32 that is planar and smooth, and a light output surface 34 that has an irregular prismatic structure that may be viewed as comprising longitudinal irregular prism blocks arranged in lateral rows (i.e., side-by-side).

For ease of reference, the following orthogonal x, y, z coordinate system would be adopted in explaining the various directions. As shown in FIG. 2, the x-axis is in the direction across the peaks and valleys, also referred to as the lateral direction. References to the longitudinal direction of a prism block would be in reference to the peak 36 in a top plan view of the prism block 35. The y-axis is orthogonal to the x-axis, in a generally longitudinal direction of the prism blocks 35. The prism blocks 35 being irregular in geometry, the y-direction may not necessarily lie in the longitudinal direction or along the peaks when viewed in plan view (see for example, FIG. 3). The light input surface 32 lies in an x-y plane. For a rectangular piece of the optical substrate, the x and y-axes would be along the orthogonal edges of the substrate. The

z-axis is orthogonal to the x and y-axes. The edge showing the ends of the lateral rows of the prism blocks lies in the x-z plane, such as shown in FIG. 2. References to cross sections of a prism block 35 would be sections taken in x-z planes, at various locations along the y axis. Further, references to a horizontal direction would be in an x-y plane, and references to a vertical direction would be in the z-direction.

FIG. 4 illustrates a single longitudinal, irregular, prism block 35. The prism block 35 may be viewed as a building block for the optical substrate in accordance with one embodiment of the present invention. It is noted that, as will be apparent in the discussion herein below, the prism blocks are connected to adjoining prism blocks in longitudinal and/or lateral directions. Because the prism blocks are not in fact individual discrete blocks assembled together, the material of the prism blocks are in a continuum or continuous monolithic structure, with no physical contact or joining surfaces per se. However, for ease of illustrating the present invention, the structured surfaces of the optical substrate may be viewed as being made up of a plurality of prism blocks. Nonetheless, the outline of the faceted structure of the prism blocks would be apparent from the structured surface. The end faces of a prism block or the valleys would be defined by transitions (schematically shown in the figures as lines of transitions) between the longitudinally adjoining prism blocks. As will be further noted below, the transition between facets within a prism block (e.g., at the peak) and between facets between prism blocks may be radiused or rounded, but such transition can nonetheless be determined from the change in orientations of the facets.

Using the end 40 in FIG. 4 as a reference, the cross-section of the prism block 35 in FIG. 4 is generally triangular, with a thin layer of substrate or rectangular base 31a below a triangle 29a (i.e., the base of the triangle extends downward). It is noted that the base 31a and triangle 29a are part of an integral or monolithic structure. The prism block 35 includes a large end 39 and a small end 40, and a peak 36 sloping in a straight line from the large end 39 to the small end 40. The faces at the ends 39 and 40 of the prism blocks are parallel in the embodiment of FIGS. 2 and 3, with the peaks 36 skewed at an angle to the end faces (as viewed from above in a plan view). (For other embodiments discussed below, the end faces of the prism block may be parallel, with the peak 36 perpendicular to at least one of the ends or skewed at an angle to at least one of the end faces, or the faces may be non-parallel. See FIG. 15 for examples of the geometry of the end faces of an irregular prism, and the peak in relation to the end faces.) On each lateral side of the peak 36 is a flat facet 38 of the prism block. The vertex angle of the peak 36, viewed in an x-z sectional plane along different sections of the entire length of the prism block 35, remains constant (e.g., at an angle chosen at between 70 to 110 degrees, preferably at 90 degrees). This will become more apparent when the peak vertex angles are discussed in reference to the optical substrate 30 in FIG. 2, for example. It is noted that the references to vertex angles herein refer to the angles of the peak 36, as viewed along cross sections in the x-z planes at locations along the y direction, as defined above. While FIG. 4 shows the base 31a to be of uniform thickness, it may be non-uniform thickness, as the height of the valleys 37 (in the z-direction) may vary along the longitudinal direction as well as the lateral direction of the respective valleys 37, as further explained below. Hereinafter, references to heights of peaks and valleys are measured in the z-direction with respect to the planar light input surface 32. It is noted that in the sectional views in x-z planes, the vertex angle of the peak 36 and the angle at the bottom of the valley

37 (hereinafter referred to as the valley vertex angle) may be rounded instead of a sharp point, due to manufacturing constraints.

Specifically, a plurality of the longitudinal prism blocks 35 are arranged in lateral rows as shown in FIG. 2. The vertex angles of the peaks 36 may vary as viewed in the sectional plane perpendicular to both x-y plane and prism longitudinal direction, but remains constant for the x-z sectional views at different y locations along a prism block (see, for example, parallel sections A-A, B-B, C-C, D-D in FIG. 3). The vertex angle of the peaks 36 is determined, directly or indirectly, by the angle of the tool used to machine the peaks 36 for the mold used to form the peaks, depending on the process used. For example, the tool may be supported by a stage to translate in various degrees of freedom, including the x, y and z directions, thus resulting in three-dimensionally varying irregular prism blocks of the structured surface of the optical substrate 30, which maintain a constant peak vertex angle in x-z planes at various locations along the y direction. More complex support apparatuses may be used to provide additional degrees of freedom about the motions in x, y and z directions and the rotations of x, y and z axes to result in prism blocks having more complex three-dimensional varying structures.

The facets 38 of adjoining prism blocks 35 intersect to define a valley 37. The vertex angles of the valleys 37 may or may not vary across laterally adjoining rows. The prism blocks each may be asymmetrical about x-y, x-z and/or y-z planes within a prism block, or may be symmetrical about some of the planes (e.g., in FIG. 3, the prism block 35c and 35h are symmetrical about a vertical y-z plane through the peaks 36c and 36h, respectively). The combinations of prism blocks 35 may be asymmetrical across the entire plan area of the optical substrate 30, or may be symmetrical along some planes (e.g., the left half section of the optical substrate 30 shown in FIG. 3 is symmetrical to the right half section about a y-z plane through the valley 37e between prism blocks 35e and 35f. It is noted that the geometries (e.g., overall size, angle of the large and small ends to the peak 36, heights of peaks and valleys, etc.) may be different for different prism blocks 35 in the optical substrate 30.

As shown in FIG. 2, the irregular prism structured light output surface 34 comprises longitudinal irregular prism blocks 35a to 35j, arranged in lateral rows (i.e., side-by-side), defining peaks 36a to 36j and valleys 37a to 37i. As more clearly shown in the top plan view of the optical substrate 30 illustrated in FIG. 3, the longitudinally varying prismatic structure has the following structural characteristics in addition to those already noted above. At least a plurality of the irregular prism blocks each has a large end 39 (having a larger width and peak height) tapering to a small end 40 (having a smaller width and peak height). See, for example, prism blocks 35a, 35b, 35d, 35e, 35f, 35g, 35i and 35j. Referring to FIG. 2, at least some of the peaks 36 do not lie in the same horizontal x-y plane within the optical substrate 30, and at least some of the valleys 37a to 37i lie in the same x-y plane within the optical substrate 30 (i.e., the height of the valleys, or the thickness of the base material between the valleys 37a to 37i and the light input surface 32 is constant for some of the valleys). Alternatively, not shown, at least some of the valleys 37a to 37i do not lie in the same x-y plane. Further, the height of the valley 37 (i.e., the thickness between the valley and the light input surface 32) may vary along a valley 37. Further, along opposing edges of the optical substrate 30 in the x-direction, at least within a range of laterally arranged irregular prism blocks, the large ends 39 are mixed with small ends 40 in a random, quasi-random, orderly or semi-orderly fashion (e.g., alternating between larger widths to narrower widths, or

from larger peak heights to smaller peak heights). The transitions between laterally adjoining prism blocks (i.e., the valleys 37) are continuous (i.e., no steps), even though the transitions are between flat facets 38. Alternatively, the transitions between laterally adjoining prism blocks may be smoothed or rounded, by providing a radius (not shown) at the transitions or connecting points between adjoining prism blocks. Such radius in the rounding may result from manufacturing constraints, but the bulk of the structured surface features have well defined flat facet faces, except perhaps at the transition points between adjoining prism blocks and/or along the peaks.

The pitch between adjacent peaks 36, adjacent valleys 37, and/or adjacent peak 36 and valley 37 vary in an orderly, semi-orderly, random, or quasi-random manner. It is noted that an array, pattern or configuration of a group of random irregular prism blocks may repeat over a range of area or length over the overall structured light output surface of the optical substrate 30, resulting in an overall orderly, semi-orderly or quasi-random pattern or arrangement for the overall optical substrate, as illustrated in FIG. 10, and discussed below. Adjacent peaks, adjacent valleys, and/or adjacent peak and valley are not parallel within at least a range of lateral prism blocks. The adjacent peaks 36, adjacent valleys 37, and/or adjacent peak 36 and valley 37 may alternate from parallel to non-parallel, in an orderly, semi-orderly, random, or quasi-random manner. Similarly, adjacent non-parallel peaks 36, adjacent valleys 37 and/or adjacent peak 36 and valley 37, may alternate between convergence to divergence (in reference to the same general longitudinal direction of the prism blocks), in an orderly, semi-orderly, random, or pseudo-random manner. The large ends 39, and/or the small ends 40, may be the same size and shape, but may be different without departing from the scope and spirit of the present invention. Sections of the optical substrate 30 taken across the peaks 36 and valleys 37 in an x-z plane at various locations along the y-direction and/or in a general longitudinal direction of a particular peak or valley are not constant. In the embodiment illustrated in FIGS. 2 and 3, there are several longitudinal prism blocks 35c and 35h that may be of uniform width, ends and or peaks and valleys along their longitudinal direction. Even though these particular individual prism blocks have regular geometries, they nonetheless contribute to the irregularity of the structured surface taken as a whole, with reference to other prism blocks.

In another embodiment of the present invention, the irregular prism structure at the light output surface may be viewed as comprising side-by-side or lateral rows of irregular prismatic structures, wherein each longitudinal row of irregular prismatic structure may be viewed as comprising a plurality of irregular prism blocks that intersect or are connected end to end in a continuous manner. In one embodiment illustrated in FIG. 5, at the light output surface 43, the smaller end of one prism block is connected to the smaller end of another prism block along the same row, and the larger end of one prism block is connected to the larger end of another prism block along the same row within the optical substrate 31. FIG. 6 illustrates two longitudinal prism blocks 35m and 35n, each similar to the prism block 35 in FIG. 4, which are connected end-to-end at the small ends of both prism blocks. The surfaces at both ends of one or more of the longitudinal prism blocks may be parallel, with the peaks perpendicular to the end faces or skewed laterally at an angle to the end surfaces, as viewed from the top of the structured surface of the film 31, or the end surfaces may be non-parallel. (It is noted that the end faces of the prism blocks may or may not lie in an x-z plane in reference to the optical substrate 31 in FIG. 5.) FIG.

15 15 shows top views of examples of various irregular prisms, in particular the relation of the end faces 39 and 40 to the peak 36 and the longitudinally tapering sides of the respective prisms. Specifically, the prism block 35 in A has parallel end faces 39 and 40, and the peak 36 is perpendicular to both the end faces; the prism block 35 in B has non-parallel end faces 39 and 40, and the peak 36 is perpendicular to the end face 39 only; the prism block 35 in C has non-parallel end faces 39 and 40, and the peak 36 is not perpendicular to any end face; and the prism block 35 in D has parallel end faces 39 and 40, and the peak 36 is not perpendicular to any end face.

The longitudinal prism blocks may also be intersected or connected end-to-end at their large ends, as can be seen in FIG. 5 (e.g., 35p and 35q). The transitions 27 between longitudinally adjoining prism blocks may be smoothed or rounded, by providing a radius (not shown) at the transitions or connecting points between adjoining prism blocks. The irregular prism blocks 35 in a particular row may have different or similar size and geometry (e.g., different lengths, angles of taper, end surface sizes, etc). For example, instead of alternating between irregular prism blocks of generally similar lengths in a row as shown in FIG. 5, irregular prism blocks of different geometries and sizes may be connected in a row in an orderly, semi-orderly, random or quasi-random mix, to form the structured light output surface 45 illustrated in FIGS. 7 and 8 (as will be discussed below, the film 41 shown in FIGS. 7 and 8 may include also regular prism blocks in a further embodiment). For example, one end of a first irregular prism block 35r may be connected to one end of a second irregular prism block 35s of a different length. A plurality of the rows of irregular prism blocks are arranged side-by-side or laterally, to form the optical substrate 41.

The transitions 27 between longitudinally adjoining prism blocks in a row and the transitions between rows (i.e., valleys 37) are continuous with no steps between adjoining prism blocks, even though such transitions are between flat facet surfaces (both in a row and between rows). The transitions of the straight peaks of the longitudinally adjoining prism blocks in the same row are also continuous without any step. Such transitions may be smoothed or rounded by providing a curvature at the transitions, but the bulk of the structured surfaces of the prism blocks would be flat facets. In other words, the transitions are rounded to some extent. The curvature of such rounding may be the result of manufacturing constraints depending on the use a particular tool and the movement of such tool across the substrate to form the structured surface. Generally, the length of the curvature section (viewed in the plane in which the curvature lies) is significantly smaller when compared to the characteristic dimension (length and/or width) of the flat facets of the prism blocks (e.g., for purpose of illustrating the relative extent of the rounding to the facets, the curvature may be on the order of less than 15%, preferably less than 10%, and more preferably less than 5% of the characteristic dimension of the flat facet section.)

FIG. 9A shows an alternate embodiment of the intersection or connection of prism blocks in a row. The row of prism blocks includes longitudinal irregular prism blocks 35 (similar to FIG. 4), and regular prism blocks 33 of various sizes (e.g., irregular prism blocks 35t and 35u, and regular prism block 33a and 33b), depending on the size of the adjoining ends of the irregular prism blocks 35. FIG. 9A shows an example of two irregular prism blocks 35 and regular prism blocks 33 arranged in a row. More prism blocks 33 and 35 may be provided in the row. The irregular prism blocks 35 and the regular prism blocks 33 in a particular row respectively may have different sizes and/or geometries, or similar size

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and/or geometry (e.g., different lengths of the irregular prism blocks 35 and/or regular prism blocks 33, angles of taper of the irregular prism blocks 35, end surface sizes of the irregular prism blocks 35 and regular prism blocks 33, etc.). Further, instead of alternating between a regular prism block 33 and an irregular prism block 35 in a row, regular prism blocks 33 and irregular prism blocks may be connected in a row in any or random mix. For example, one end of a first irregular prism block 35 may be connected to one end of a second irregular prism block 35, and the other end of the first prism block may be connected to a regular prism block 33. The surfaces at both ends of one or more of the prism blocks in FIG. 9A may be parallel, with the peaks 36 of the prism blocks perpendicular to the end surfaces or skewed laterally at an angle to the end surfaces, or the end surfaces are non-parallel, as viewed from the top. The transitions 27 are continuous, and may be smoothed or rounded with a curvature, as noted in the earlier embodiment.

FIG. 9B shows an alternate embodiment of FIG. 9A, in which irregular prism blocks 35w and 35x are intersected with or connected to regular prism blocks 33c and 33d in an end-to-end fashion, such that the peaks of the prism blocks are skewed at an angle to each other as viewed from the top (e.g., 0. to 45 degrees). In this embodiment, either the end faces of each or both of the irregular prism blocks 35w and 35x are not parallel, and/or the end faces of each or both of the regular prism blocks 33c and 33d are not parallel, or in the alternative if the end surfaces are parallel, the peaks of the prism blocks are not perpendicular to its end surface. As in the earlier embodiments, the transitions 27 are continuous, and may be smoothed with a curvature.

A plurality of the rows of irregular and regular prism blocks may be arranged side-by-side or laterally, to form the structured light output surface of an optical substrate. The film 41 shown in FIGS. 7 and 8 may include a mix of irregular and regular prism blocks (i.e., a combination of the building blocks shown in FIG. 6, FIGS. 9A and/or 9B).

The peak and valley structure across the prism blocks in the embodiments of FIG. 7 may have structural characteristics similar to that described earlier with respect to the embodiment of FIG. 2. For example, the top plan view of the peaks and valleys of the prism blocks are not parallel (i.e., in a lateral direction) over a range of laterally and/or longitudinally adjoining prism blocks. However in contrast to the embodiment of FIG. 2, in the embodiments of FIG. 7, most of the valleys do not lie in the same horizontal plane within the film, as the facets of the prism blocks of one row intersect the facets of the prism blocks of another row, with the lines of intersection of the facets (i.e., the valleys) at different heights from the light input surface 32, depending in part on the width of the prism blocks.

FIG. 10 illustrates an embodiment of structured light output surface 46 for an optical substrate 49, in which it is more clearly illustrated that the array of random structured surface features repeats after a certain length or area across the plane of the overall film, thus forming an overall orderly, semi-orderly, or quasi-random irregular prism block structure across the entire structured surface of the optical substrate 49. The characteristic dimension of the repeated array is on the order of every 2 rows to 50 rows, preferably every 2 rows to 35 rows, more preferably every 2 rows to 20 rows, or even more preferably every 2 rows to 10 rows.

In a further embodiment of the present invention, the peaks of adjacent rows of prism blocks are parallel in the lateral direction in the plane of the optical substrate 47 (i.e., in the top view), as illustrated in FIGS. 11 and 12. The structured light output surface 48 of the optical substrate 47 may be viewed as

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comprising the block structures shown in FIGS. 6 and 9, but in contrast to the earlier embodiment of FIG. 7, the peaks 36 of the prism blocks in a row is aligned in a straight line, and the adjacent peaks 36 between adjoining rows are parallel in the plane of the film 47, at least over a range of lateral rows. The surfaces at both ends of each prism block are parallel with the peak of the prism block perpendicular to the end surfaces. Similar to the embodiment of FIG. 7, most of the valleys the present embodiment of FIG. 11 do not lie in the same horizontal plane within the film 47, as the facets of the prism blocks of one row intersect the facets of the prism blocks of another row, with the lines of intersection (i.e., the valleys) at different heights from the light input surface 32, depending in part on the width of the prism blocks.

It is noted that in the embodiment of FIGS. 7 and 8 and FIGS. 11 and 12, one prism block 35 intersect another prism block in both the longitudinal and lateral directions. Further, referring to the left side of the optical substrate 47 in FIG. 12, a prism block 53 intersect with adjoining prism blocks in a manner such that it terminates in the longitudinal direction. In this particular example, the peak of the prism block 53 terminates, and the valleys on either side of the prism block 53 meet to run into a single valley in the longitudinal direction. Still further, referring to FIG. 11, adjoining prism blocks may intersect in a manner without a transition at some of the adjoining facets. For example, referring to FIGS. 11 and 12, at the left corner of the optical substrate 47, the facet 61 of one prism block may continue to the facet 63 of an adjoining prism block without any transition.

In yet another embodiment of the present invention, one or more facets 50 and/or peaks 55 of one or more prism blocks may be substantially curved (convex and/or concave), as shown in the structured surface 54 in FIGS. 13 and 14. The peaks 55 may follow wavy lines, and the facets 50 may or may not have wavy surfaces, including both concave and convex surfaces. The vertex angle of the peak 55 of a wavy prism block may or may not have a constant angle at x-z plane sectional views along the y-direction. It is noted that on either side of a peak 55, other than making both facets curved, one facet may be curved and the other facet may be flat. Different peaks 55 follow different curves, which may include a section of only one curvature, or many sections having different curvatures in a random, quasi-random, orderly or semi-orderly manner along a particular peak. As is clear from FIGS. 13 and 14, adjoining prism blocks across the structured surface 54 may have different curved or wavy peaks and/or facet surfaces, having curvatures differing in a random, quasi-random, orderly or semi-orderly manner.

These additional embodiments may share further features and characteristics of the structured surfaces that are similar to the earlier described embodiments.

In accordance with the present invention, the optical substrate comprising an irregular, prismatic, structured light output surface, which enhances brightness and reduces moiré patterns, when applied in an LCD for example. While various embodiments of structured light output surfaces have been described above independently, it can be appreciated that the various embodiments may be combined in a single optical substrate, without departing from the scope and spirit of the present invention.

As an example to illustrate the relative dimensions of an optical substrate in accordance with the present invention, the peak height at different x-y locations may vary from as small as on the order of 1 to 10  $\mu\text{m}$ , to as large as on the order of 100 to 200  $\mu\text{m}$ . The relative peak height difference (along a particular peak and/or between lateral peaks) may vary on the order of 1 to 100  $\mu\text{m}$ , the relative height difference between

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valleys may also vary on the order of 1 to 100  $\mu\text{m}$ , the relative width difference between peaks may vary on the order of 2 to 200  $\mu\text{m}$ . The length of the prism block may vary on the order of 100  $\mu\text{m}$  to 500 mm. The foregoing dimensions are intended to illustrate the fact that the structured surface features are microstructures, in the  $\mu\text{m}$  range. By way of example, the overall size of the area of the optical substrate may vary on the order of 2 mm to 10 m in width and length (and even larger dimensions possible), depending on the particular application (e.g., in a flat panel display of a cellular phone, or in a significantly larger flat panel display of a TV monitor). The characteristic size of the prism blocks on the structured surface of the optical substrate need not change appreciably with different overall optical substrate size. The optical substrates discussed in connection with the various embodiments discussed above may be supported by a base substrate, such as base substrate **51** shown in FIG. 2. The optical substrates may be formed with an optically transparent material. The base substrate **51**, which may be made from the same transparent material as the optical substrate **30**, provides additional structural support to the relatively thin optical substrate **30**, for example. The optical substrate **30** may be flexible enough to be manufactured in a roll, which is laid on and bonded to the separate base substrate **51**. Alternatively, the base substrate **51** may be an integral part of the monolithic structure of the optical substrate **30**. The thickness of the base substrate may be on the order of 25 to 300  $\mu\text{m}$  thick. The thickness of the base substrate may be thinner or thicker than this range, depending on the particular application. Generally, though not required, larger size optical substrate may have a thicker base substrate to provide better support, and a smaller size optical substrate may require a thinner base substrate for smaller scale applications.

The structured surface of optical substrate of the present invention may be generated in accordance with a number of process techniques, including micromachining using hard tools to form molds or the like for the irregular prismatic profile described above. The hard tools may be very small diamond tools mounted on CNC (Computer Numeric Control) machines (e.g. turning, milling and ruling/shaping machines). Preferably these machines may add some vibration devices to assist the tools moving with small shifts and making prisms with different level of irregularity. Known STS (Slow Tool Server), FTS (Fast Tool Server) and some ultrasonic vibration apparatus are examples of the devices. U.S. Pat. No. 6,581,286, for instance, discloses one of the applications of the FTS for making grooves on an optical film by using thread cutting method. The tool is mounted onto the machine, to create constant peak vertex angle in relation to x-z planes along the y direction within a prism. By using the devices to form surfaces in the mold in relation to increasing degrees of freedom, three-dimensionally varying irregular prism blocks of the structured surfaces of the optical substrates disclosed above can be obtained.

The master may be used to mold the optical substrate directly or used in electroforming a duplicate of the master, which duplicate is used to mold the optical substrate. The mold may be in the form of a belt, a drum, a plate, or a cavity. The mold may be used to form the prismatic structure on a substrate through hot embossing of the substrate, and/or through the addition of an ultraviolet curing or thermal setting materials in which the structures are formed. The mold may be used to form the optical substrate through injection molding. The substrate or coating material may be any organic, inorganic or hybrid optically transparent material and may include suspended diffusion, birefringent or index of refraction modifying particles.

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An LCD incorporating the inventive optical substrate in accordance with the present invention may be deployed in an electronic device. As shown in FIG. 16, an electronic **110** (which may be one of a PDA, mobile phone, television, display monitor, portable computer, refrigerator, etc.) comprises the inventive LCD **10** (FIG. 1) in accordance with one embodiment of the present invention. The LCD **10** comprises the inventive optical substrate described above. The electronic device **110** may further include within a suitable housing, a user input interface such as keys and buttons (schematically represented by the block **116**), image data control electronics, such as a controller (schematically represented by block **112**) for managing image data flow to the LCD panel **10**, electronics specific to the electronic device **110**, which may include a processor, A/D converters, memory devices, data storage devices, etc. (schematically collectively represented by block **118**), and a power source such as a power supply, battery or jack for external power source (schematically represented by block **114**), which components are well known in the art.

Please refer back to FIG. 2. FIG. 2 discloses that at least a plurality of the irregular prism blocks each has a large end **39** (having a larger width and peak height) tapering to a small end **40** (having a smaller width and peak height), such as prism blocks **35a**, **35b**, **35d**, **35e**, **35f**, **35g**, **35i** and **35j**. Each of the prism blocks **35c**, **35h** has the same cross-sectional shape along the length direction thereof, and the ridge (peak) **36c**, **36h** of each of the prism blocks **35c**, **35h** has a constant height along the length direction thereof. Moreover, FIG. 2 also discloses that at least some of the peaks **36** do not lie in the same horizontal x-y plane within the optical substrate **30**. For example, the ridge of the prism block **35b** has a various height along the length direction thereof and the ridge of the prism block **35c** has a constant height along the length direction thereof such that the ridge of the prism block **35b** and the ridge of the prism block **35c** are not lie in the same horizontal x-y plane.

FIG. 17A to FIG. 17D, FIG. 18A to FIG. 18D, FIG. 19A to FIG. 19D and FIG. 20 illustrate schematic three-dimensional diagrams of the light directing film **100** in the present invention. For convenience of description, only a first prism element **111** having a first ridge **111A** of a larger height **111B** and a second prism element **112** having a second ridge **112B** of a lower height **112A** are shown in FIG. 17A, FIG. 17B, FIG. 18A, FIG. 18B, FIG. 19A, FIG. 19B and FIG. 20. FIG. 17A, FIG. 17B, FIG. 18A, FIG. 18B, FIG. 19A, FIG. 19B and FIG. 20 disclose a light directing film **100** comprising a first structured major surface **101**, a second major surface **102** opposite to the first structured major surface **101** and a reference plane **103** (e.g., a hypothetical plane which can be arbitrarily selected) between the first structured major surface **101** and the second major surface **102**. The reference plane **103** can be also selected from one of the second major surface **102** and the interface between the prism layer and the substrate supporting the prism layer. The reference plane **103** is substantially perpendicular to the thickness direction (e.g., Z axis) of the light directing film **100**. The first structured major surface **101** comprises a first prism element **111** and a second prism element **112** extending substantially in a first direction. The first direction can be the length direction (e.g., Y axis) of the prism element, preferably perpendicular to the width direction (e.g., X axis or the cross-section direction) of the prism element. The prism element can have a linear length, a meandering length or a wave length. The opposing facets of the single prism element intersect to form the ridge (or peak, apex) of the prism element. The facets of the adjacent prism elements intersect to form the groove (or valley). The first

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ridge 111A of the first prism element 111 has a first height 111B relative to the reference plane 103 and the second ridge 112A of the second prism element 112 has a second height 112B relative to the reference plane 103. Preferably, the first dihedral angle defined by the first ridge 111A of the first prism element 111 is substantially equal to the second dihedral angle defined by the second ridge 112A of the second prism element 112, however, the first dihedral angle can be not equal to the second dihedral angle. The first height 111B of the first ridge 111A of the first prism element 111 varies along the first direction. Optionally, the second height 112B of the second ridge 112A of the second prism element 112 varies along the first direction (See FIG. 17B, FIG. 18B and FIG. 19B). Preferably, the maximum of the first height 111B is larger than the maximum of the second height 112B (see FIG. 17A, FIG. 17B, FIG. 18A, FIG. 18B, FIG. 19A, FIG. 19B and FIG. 20). Optionally, the average of the first height 111B is larger than the average of the second height 112B. If the second height 112B is constant along the first direction, the second height 112B of any point on the second ridge 112A of the second prism element 112 is the maximum of the second height 112B or the average of the second height 112B.

When the second optical sheet (e.g., light directing film) is placed close to the first structured major surface 101 of the light directing film 100 (i.e. the first optical sheet), the ridges (or peaks, apexes) of the taller prism elements having the maximum of the first height 111B of the first ridge 111A of the first prism elements 111 limit the proximity of the second optical sheet to the first structured major surface 101 of the light directing film 100, thereby reducing the likelihood of wet-out. The height difference between the taller prism elements and shorter prism elements significantly inhibits the occurrence of undesired optical coupling in the zone of shorter prism elements. Accordingly, using a first structured major surface 101 to control the proximity dramatically reduces the surface area of the first structured major surface 101 which is susceptible to undesired optical coupling. In the present invention, the points having the maximum of the first height 111B can be located not only on the different first prism elements 111 but also on the same the first prism elements 111 such that the first structured major surface 101 of the light directing film 100 has the smallest surface area for contacting or being close enough to the second optical sheet. Accordingly, the first structured major surface 101 can enhance brightness, reduce moire effect and avoid wet-out.

There can be several conditions for configuration of the first prism element(s) 111 and the second prism element(s) 112. In one embodiment, the first structured major surface 101 can comprise two first prism elements 111 and at least one second prism element 112 between two first prism elements 111 (see FIG. 17C, FIG. 17D, FIG. 18C, FIG. 18D and FIG. 19C to FIG. 19D). In another embodiment, the first structured major surface 101 can comprise a first group of first prism elements 111, a second group of first prism elements 111 and at least one second prism element 112 between a first group of first prism elements 111 and a second group of first prism elements 111 (not shown). Alternatively, the second prism element(s) 112 in FIG. 17A to FIG. 17D, FIG. 18A to FIG. 18D and FIG. 19A to FIG. 19D can be arbitrarily swapped. (see FIG. 20)

In the present invention, FIG. 17A to FIG. 17I (Group I), FIG. 18A to FIG. 18I (Group II) and FIG. 19A to FIG. 19I (Group III) are classified into three groups for convenience of description,

Group I:

There are several examples to show that the maximum of the first height 111B is larger than the maximum of the second

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height 112B in Group I (see FIG. 17A to FIG. 17D). It can be also seen in FIG. 2, FIG. 5, FIG. 7, FIG. 8, FIG. 10 to FIG. 14. Optionally, the examples can also show that the average of the first height 111B is larger than the average of the second height 112B. For convenience of description, the first ridge 111A of the first prism element 111, the second ridge 112A of the second prism element 112 and the reference plane 103 are projected on the YZ plane (see FIG. 17E to FIG. 17H).

The second height 112B of the second ridge 112A of the second prism element 112 is substantially constant along the first direction, wherein the maximum of the first height 111B is larger than the second height 112B (see FIG. 17A, FIG. 17E and FIG. 17F). There can be more points having the maximum of the first height 111B on the first prism element 111 for contacting or being close enough to the second optical sheet, so the first structured major surface 101 can enhance brightness, reduce moire effect and avoid wet-out. It can be also seen in FIG. 2, the ridge of the prism block 35b has a various height along the length direction thereof and has a maximum height at a large end, and the ridge of the prism block 35c has a constant height along the length direction thereof, such that the maximum of the ridge height of the prism block 35b is larger than the constant ridge height of the prism block 35c. In one embodiment, the minimum of the first height 111B can be larger than the second height 112B (see FIG. 17A and FIG. 17E). In this case, the difference between the average of the first height 111B and the second height 112B is larger so as to reduce the likelihood of wet-out. In another embodiment, the minimum of the first height 111B can be less than the second height 112B (see FIG. 17A and FIG. 17F). In this case, the difference between the average of the first height 111B and the second height 112B is smaller so as to completely support the second optical sheet and reduce moire effect.

The second height 112B of the second ridge 112A of the second prism element 112 varies along the first direction, wherein the maximum of the first height 111B is larger than the maximum of the second height 112B (see FIG. 17B, FIG. 17G and FIG. 17H). There can be more points having the maximum of the first height 111B on the first prism element 111 for contacting or being close enough to the second optical sheet, so the first structured major surface 101 can enhance brightness, reduce moire effect and avoid wet-out. In one embodiment, the minimum of the first height 111B can be larger than the maximum of the second height 112B (see FIG. 17B and FIG. 17G). In this case, the difference between the average of the first height 111B and the average of the second height 112B is larger so as to reduce the likelihood of wet-out. In another embodiment, the minimum of the first height 111B can be less than the maximum of the second height 112B (see FIG. 17B and FIG. 17H). In this case, the difference between the average of the first height 111B and the average of the second height 112B is smaller so as to completely support the second optical sheet and reduce moire effect.

A first portion 121 of the first prism element 111 having the minimum of the first height 111B has a first bottom width 121X and a second portion 131 of the first prism element 111 having the maximum of the first height 111B has a second bottom width 131X, wherein the second bottom width 131X is larger than the first bottom width 121X (see FIG. 17I). A first portion 121 of the first prism element 111 having the minimum of the first height 111B has a first cross-sectional shape and a second portion 131 of the first prism element 111 having the maximum of the first height 111B has a second cross-sectional shape, wherein each edge 131X, 131Y, 131Z of the second cross-sectional shape is respectively enlarged

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from a corresponding edge **121X**, **121Y**, **121Z** of the first cross-sectional shape by a ratio larger than 1 (see FIG. 17I). Group II:

There are several examples to show that the maximum of the first height **111B** is larger than the maximum of the second height **112B** in Group II (see FIG. 18A to FIG. 18D). Optionally, the examples can also show that the average of the first height **111B** is larger than the average of the second height **112B**. Specifically speaking, the first ridge **111A** of the first prism element **111** comprises: a first portion **141**, wherein the first height **111B** of the first portion **141** has a constant value; and a second portion **151** adjacent to the first portion **141**, wherein the first height **111B** of the second portion **151** has a non-constant value, wherein the maximum of the non-constant value of the first height **111B** of the second portion **151** is larger than the constant value of the first height **111B** of the first portion **141**; wherein the maximum of the non-constant value of the first height **111B** of the second portion **151** is larger than the maximum of the second height **112B**. For convenience of description, the first ridge **111A** of the first prism element **111**, the second ridge **112A** of the second prism element **112** and the reference plane **103** are projected on the YZ plane (see FIG. 18E to FIG. 18H).

The second height **112B** of the second ridge **112A** of the second prism element **112** is substantially constant along the first direction, wherein the maximum of the non-constant value of the first height **111B** of the second portion **151** is larger than the second height **112B** (see FIG. 18A, FIG. 18E and FIG. 18F). There can be more points having the maximum of the non-constant value of the first height **111B** of the second portion **151** on the first prism element **111** for contacting or being close enough to the second optical sheet, so the first structured major surface **101** can enhance brightness, reduce moire effect and avoid wet-out. In one embodiment, the constant value of the first height **111B** of the first portion **141** can be larger than the second height **112B** (see FIG. 18A and FIG. 18E). In this case, the difference between the average of the first height **111B** and the second height **112B** is larger so as to reduce the likelihood of wet-out. In another embodiment, the constant value of the first height **111B** of the first portion **141** can be less than the second height **112B** (see FIG. 18A and FIG. 18F). In this case, the difference between the average of the first height **111B** and the second height **112B** is smaller so as to completely support the second optical sheet and reduce moire effect.

The second height **112B** of the second ridge **112A** of the second prism element **112** varies along the first direction, wherein the maximum of the non-constant value of the first height **111B** of the second portion **151** is larger than the maximum of the second height **112B** (see FIG. 18B, FIG. 18G and FIG. 18H). There can be more points having the maximum of the non-constant value of the first height **111B** of the second portion **151** on the first prism element **111** for contacting or being close enough to the second optical sheet, so the first structured major surface **101** can enhance brightness, reduce moire effect and avoid wet-out. In one embodiment, the constant value of the first height **111B** of the first portion **141** is larger than the maximum of the second height **112B** (see FIG. 18B and FIG. 18G). In this case, the difference between the average of the first height **111B** and the average of the second height **112B** is larger so as to reduce the likelihood of wet-out. In another embodiment, the constant value of the first height **111B** of the first portion **141** is less than the maximum of the second height **112B** (see FIG. 18B and FIG. 18H). In this case, the difference between the average of the first height **111B** and the average of the second

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height **112B** is smaller so as to completely support the second optical sheet and reduce moire effect.

A first part of the first prism element **111** having the first portion **141** has a first bottom width **141X** and a second part of the first prism element **111** having the maximum of the non-constant value of the first height **111B** of the second portion **151** has a second bottom width **151X**, wherein the second bottom width **151X** is larger than the first bottom width **141X** (see FIG. 18I). A first part of the first prism element **111** having the first portion **141** has a first cross-sectional shape and a second part of the first prism element **111** having the maximum of the non-constant value of the first height **111B** of the second portion **151** has a second cross-sectional shape, wherein each edge **151X**, **151Y**, **151Z** of the second cross-sectional shape is respectively enlarged from a corresponding edge **141X**, **141Y** or **141Z** of the first cross-sectional shape by a ratio larger than 1 (see FIG. 18I).

Group III:

There are several examples to show that the maximum of the first height **111B** is larger than the maximum of the second height **112B** in Group III (see FIG. 19A to FIG. 19D). Optionally, the examples can also show that the average of the first height **111B** is larger than the average of the second height **112B**. Specifically speaking, the first ridge **111A** of the first prism element **111** comprises: a first portion **161**, wherein the first height **111B** of the first portion **161** has a first constant value; and a second portion **171**, wherein the first height **111B** of the second portion **171** has a second constant value, wherein the second constant value is larger than the first constant value; wherein the second constant value is larger than the maximum of the second height **112B**. Preferably, a third portion **175** is between the first portion **161** and the second portion **171** to serve as a transition portion. For convenience of description, the first ridge **111A** of the first prism element **111**, the second ridge **112A** of the second prism element **112** and the reference plane **103** are projected on the YZ plane (see FIG. 19E to FIG. 19H).

The second height **112B** of the second ridge **112A** of the second prism element **112** is substantially constant along the first direction, wherein the second constant value of the first height **111B** of the second portion **171** is larger than the second height **112B** (see FIG. 19A, FIG. 19E and FIG. 19F). There can be more second portions **171** of the first prism element **111** for contacting or being close enough to the second optical sheet, so the first structured major surface **101** can enhance brightness, reduce moire effect and avoid wet-out. In one embodiment, the first constant value of the first height **111B** of the first portion **161** can be larger than the second height **112B** (see FIG. 19A and FIG. 19E). In this case, the difference between the average of the first height **111B** and the second height **112B** is larger so as to reduce the likelihood of wet-out. In another embodiment, the first constant value of the first height **111B** of the first portion **161** can be less than the second height **112B** (see FIG. 19A and FIG. 19F). In this case, the difference between the average of the first height **111B** and the second height **112B** is smaller so as to completely support the second optical sheet and reduce moire effect.

The second height **112B** of the second ridge **112A** of the second prism element **112** varies along the first direction, wherein the second constant value of the first height **111B** of the second portion **171** is larger than the maximum of the second height **112B** (see FIG. 19B, FIG. 19G and FIG. 19H). There can be more second portions **171** of the first prism element **111** for contacting or being close enough to the second optical sheet, so the first structured major surface **101** can enhance brightness, reduce moire effect and avoid wet-



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out. In one embodiment, the first constant value of the first height **111B** of the first portion **161** can be larger than the maximum of the second height **112B** (see FIG. **19B**, FIG. **19G**). In this case, the difference between the average of the first height **111B** and the average of the second height **112B** is larger so as to reduce the likelihood of wet-out. In another embodiment, the first constant value of the first height **111B** of the first portion **161** is less than the maximum of the second height **112B** (see FIG. **19B** and FIG. **19H**). In this case, the difference between the average of the first height **111B** and the average of the second height **112B** is smaller so as to completely support the second optical sheet and reduce the moire effect.

A first part of the first prism element **111** having the first portion **161** has a first bottom width **161X** and a second part of the first prism element **111** having the second portion **171** has a second bottom width **171X**, wherein the second bottom **171X** width is larger than the first bottom width **161X** (see FIG. **19I**). A first part of the first prism element **111** having the first portion **161** has a first cross-sectional shape and a second part of the first prism element **111** having the second portion **171** has a second cross-sectional shape, wherein each edge **171X**, **171Y** or **171Z** of the second cross-sectional shape is respectively enlarged from a corresponding edge **161X**, **161Y** or **161Z** of the first cross-sectional shape by a ratio larger than 1 (see FIG. **19I**).

While particular embodiments of the invention have been described herein for the purpose of illustrating the invention and not for the purpose of limiting the same, it will be appreciated by those of ordinary skill in the art that numerous variations of the details, materials, and arrangements of parts may be made without departing from the scope of the invention as defined in the appended claims.

What is claimed is:

1. A light directing film comprising a first structured major surface, a second major surface opposite to the first structured major surface and a reference plane between the first structured major surface and the second major surface, wherein the reference plane is substantially perpendicular to the thickness direction of the light directing film, wherein the first structured major surface comprises a first prism element and a second prism element extending substantially in a first direction, wherein a first ridge of the first prism element has a first height relative to the reference plane and a second ridge of the second prism element has a second height relative to the reference plane, wherein the first height of the first ridge of the first prism element varies along the first direction and the second height of the second ridge of the second prism element varies along the first direction, wherein the maximum of the first height is larger than the maximum of the second height and the minimum of the first height is less than the maximum of the second height.

2. The light directing film according to claim 1, wherein a first portion of the first prism element having the minimum of the first height has a first bottom width and a second portion of the first prism element having the maximum of the first height has a second bottom width, wherein the second bottom width is larger than the first bottom width.

3. The light directing film according to claim 1, wherein a first portion of the first prism element having the minimum of the first height has a first cross-sectional shape and a second portion of the first prism element having the maximum of the first height has a second cross-sectional shape, wherein each edge of the second cross-sectional shape is respectively enlarged from a corresponding edge of the first cross-sectional shape by a ratio larger than 1.

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4. A light directing film comprising a first structured major surface, a second major surface opposite to the first structured major surface and a reference plane between the first structured major surface and the second major surface, wherein the reference plane is substantially perpendicular to the thickness direction of the light directing film, wherein the first structured major surface comprises a first prism element and a second prism element extending substantially in a first direction, wherein a first ridge of the first prism element has a first height relative to the reference plane and a second ridge of the second prism element has a second height relative to the reference plane, wherein the first ridge of the first prism element comprises a first peak point and a first valley point, and the second ridge of the second prism element comprises a second peak point, wherein the second height of the second peak point is smaller than the first height of the first peak point and larger than the first height of the first valley point.

5. The light directing film according to claim 4, wherein the first prism element and the second prism element are disposed along a second direction substantially perpendicular to the first direction.

6. The light directing film according to claim 5, wherein the first prism element is adjacent to the second prism element.

7. The light directing film according to claim 5, wherein the first peak point and the first valley point are located in a first portion of the first ridge of the first prism element, and the second peak point is located in a second portion of the second ridge of the second prism element, wherein the first portion and the second portion are disposed along a second direction substantially perpendicular to the first direction.

8. The light directing film according to claim 4, wherein the first prism element and the second prism element are disposed along a second direction substantially perpendicular to the first direction, and the first prism element is adjacent to the second prism element, wherein the first peak point and the first valley point are located in a first portion of the first ridge of the first prism element, and the second peak point is located in a second portion of the second ridge of the second prism element, wherein the first portion and the second portion are disposed along the second direction.

9. A light directing film comprising a first structured major surface, a second major surface opposite to the first structured major surface and a reference plane between the first structured major surface and the second major surface, wherein the reference plane is substantially perpendicular to the thickness direction of the light directing film, wherein the first structured major surface comprises a first prism and a second prism extending substantially in a first direction, wherein a first ridge of the first prism has a first height relative to the reference plane and a second ridge of the second prism has a second height relative to the reference plane, wherein the first ridge of the first prism comprises a first portion comprising a first elevating portion and a first non-elevating portion adjoining the first elevating portion along the first direction, and the second ridge of the second prism comprises a second portion comprising a second elevating portion, wherein the maximum of the first height of the first elevating portion is larger than the maximum of the second height of the second elevating portion, and the minimum of the first height of the first non-elevating portion is less than the maximum of the second height of the second elevating portion.

10. The light directing film according to claim 9, wherein the first prism and the second prism are disposed along a second direction substantially perpendicular to the first direction.

11. The light directing film according to claim 10, wherein the first prism is adjacent to the second prism.



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12. The light directing film according to claim 10, wherein the first portion and the second portion are disposed along a second direction substantially perpendicular to the first direction.

13. The light directing film according to claim 9, wherein the first prism and the second prism are disposed along a second direction substantially perpendicular to the first direction, the first prism is adjacent to the second prism and the first portion and the second portion are disposed along the second direction.

14. The light directing film according to claim 13, wherein the first height of the first non-elevating portion has a constant value.

15. The light directing film according to claim 13, wherein the first height of the first elevating portion has a constant value.

16. A light directing film comprising a first structured major surface, a second major surface opposite to the first structured major surface and a reference plane between the

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first structured major surface and the second major surface, wherein the reference plane is substantially perpendicular to the thickness direction of the light directing film, wherein the first structured major surface comprises a first prism element and a second prism element, wherein each of the first prism element and the second prism element extends substantially in a first direction, and the first prism element and the second prism element are disposed along a second direction substantially perpendicular to the first direction, wherein a first ridge of the first prism element has a first height relative to the reference plane and a second ridge of the second prism element has a second height relative to the reference plane, wherein the first height of the first ridge of the first prism element varies along the first direction, wherein the second height of the second ridge of the second prism element is substantially constant along the first direction, wherein the maximum of the first height is larger than the second height.

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